

Plasticity theory

KT8306

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Learning goals and topics

The course aims at giving the participants a comprehensive introduction to formulation and implementation of constitutive models for elastic-plastic materials.

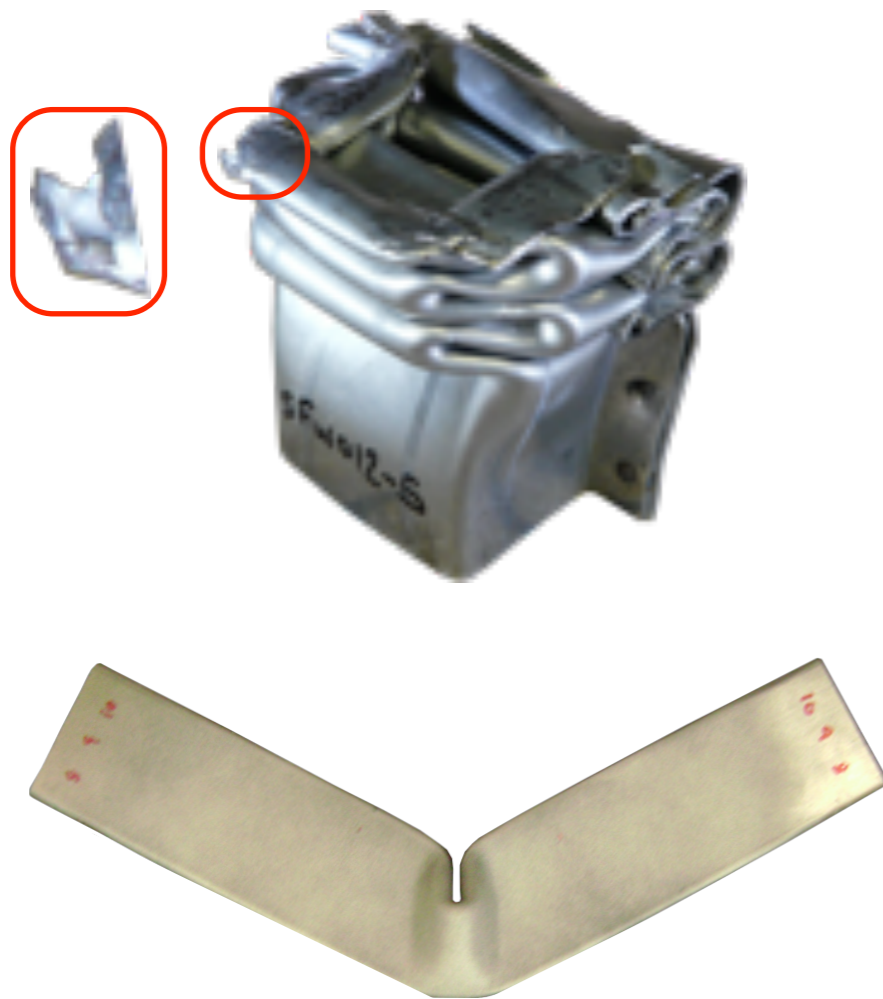
Main topics:

- Plasticity
- Visco-plasticity
- Stress update algorithms
- Damage mechanics
- Hypo/Hyper-elastic-plastic plasticity

Plasticity theory

Introduction

Plasticity describes the deformation of a material experiencing irreversible changes of shape in response to applied forces.

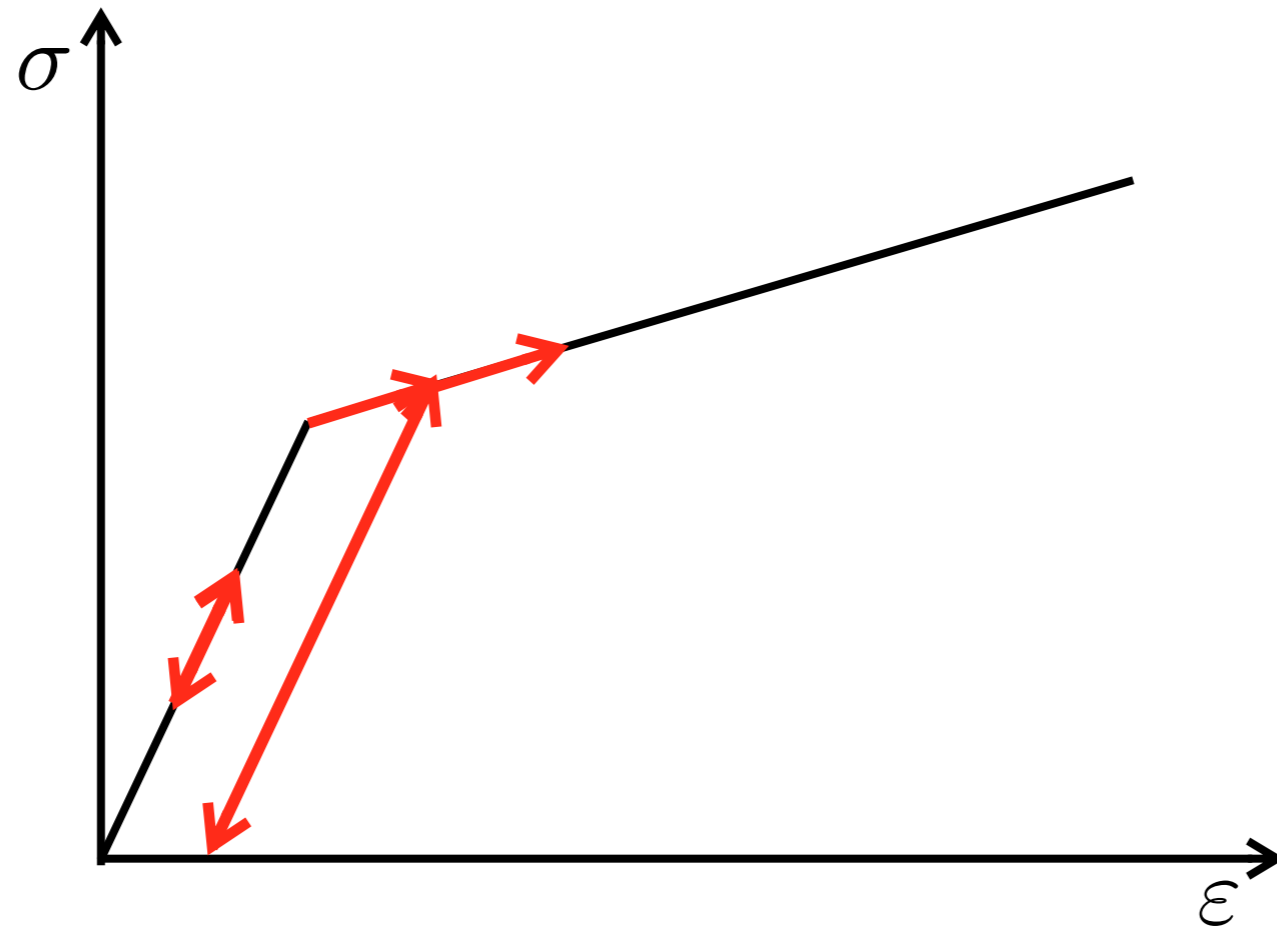


Introduction

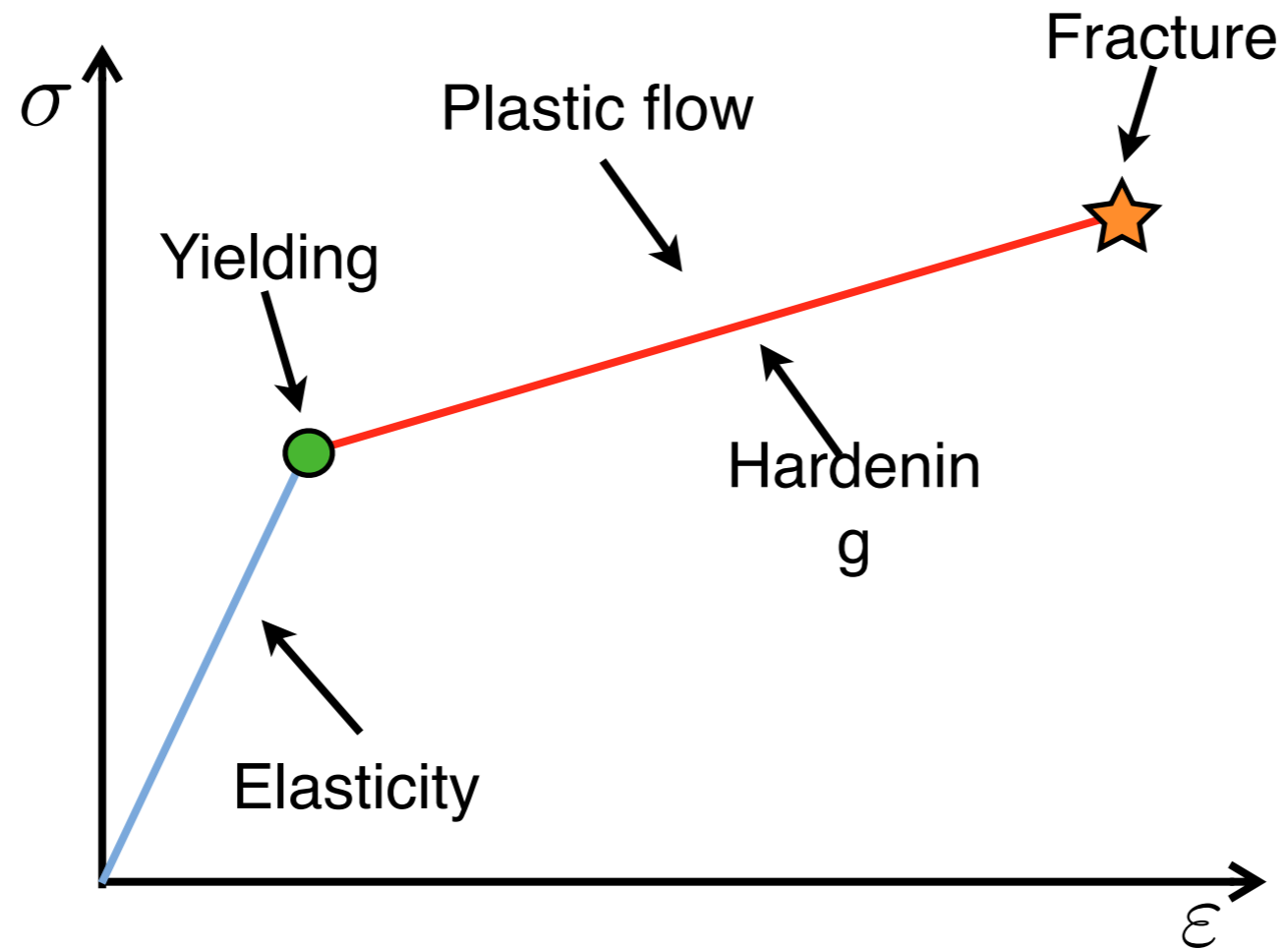
Plasticity describes the deformation of a material experiencing irreversible changes of shape in response to applied forces.

- Irreversible deformation
- Path dependence
- Energy dissipation
- Rate independence

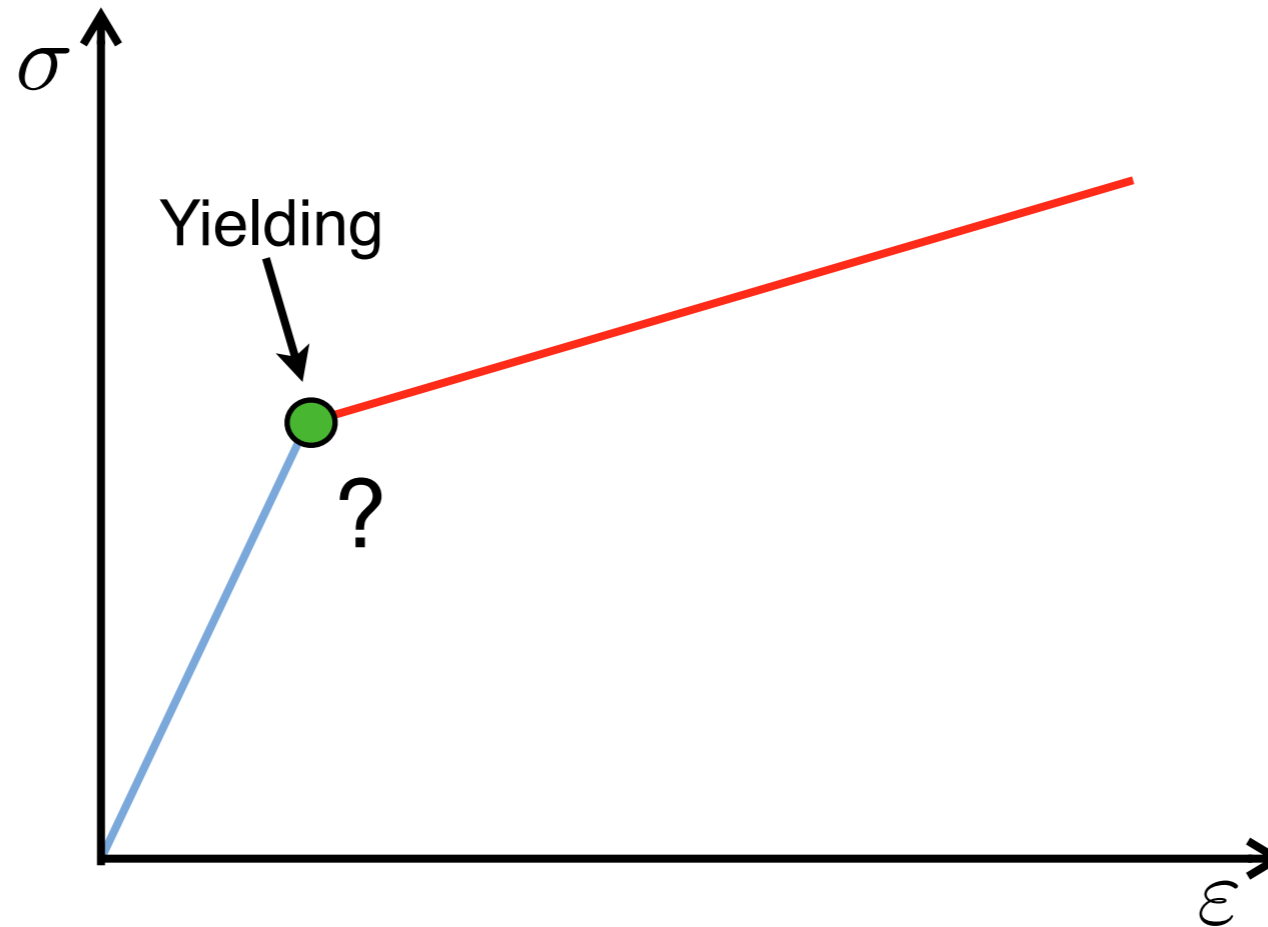
Introduction



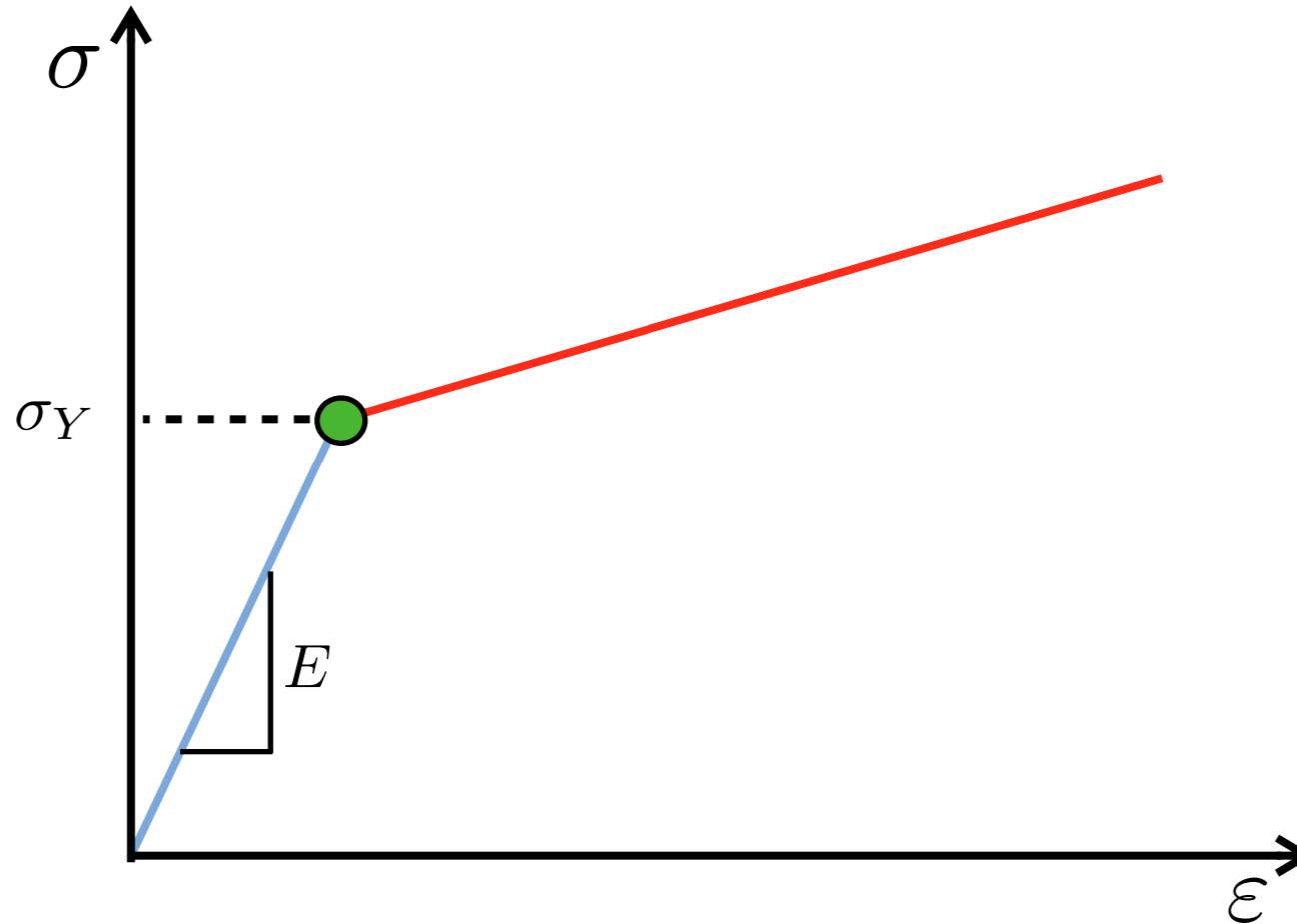
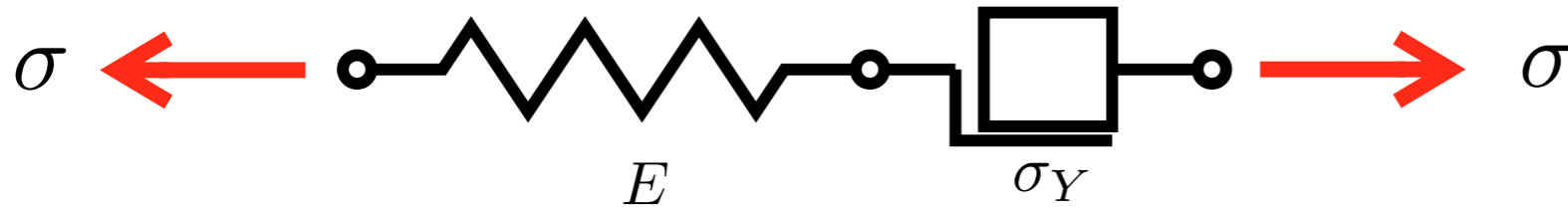
Introduction



Yield criterion

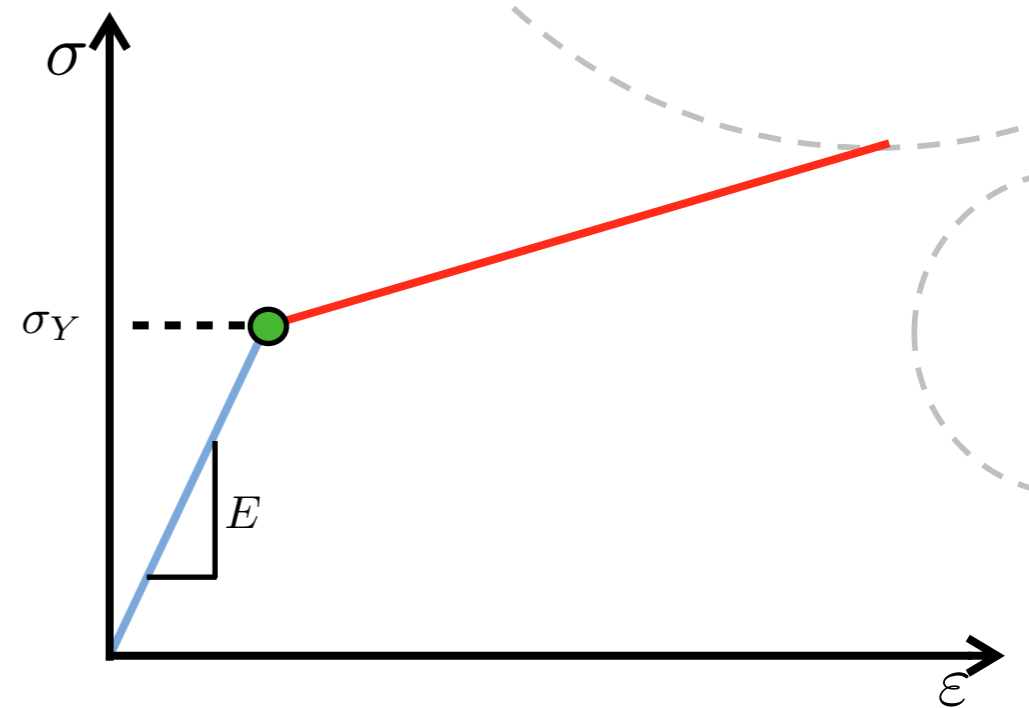
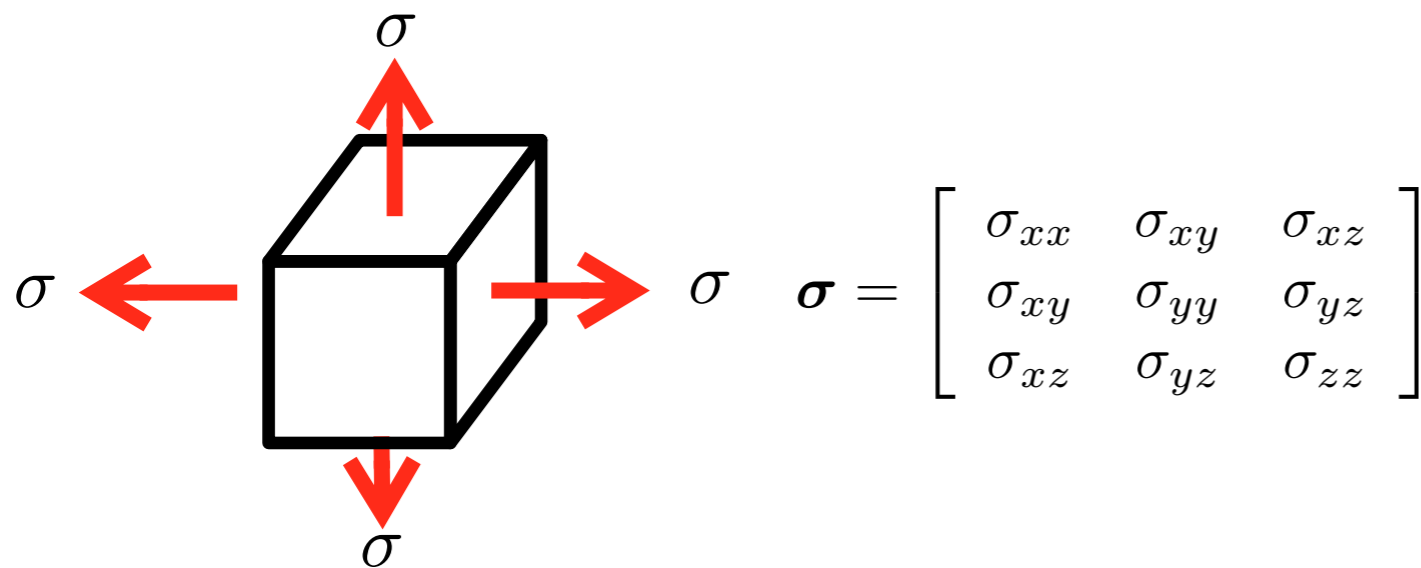
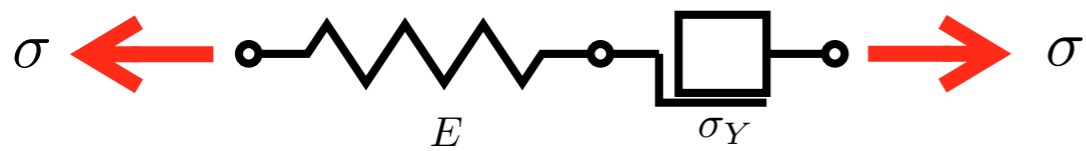


Yield criterion



$$f = |\sigma| - \sigma_Y$$

Yield criterion



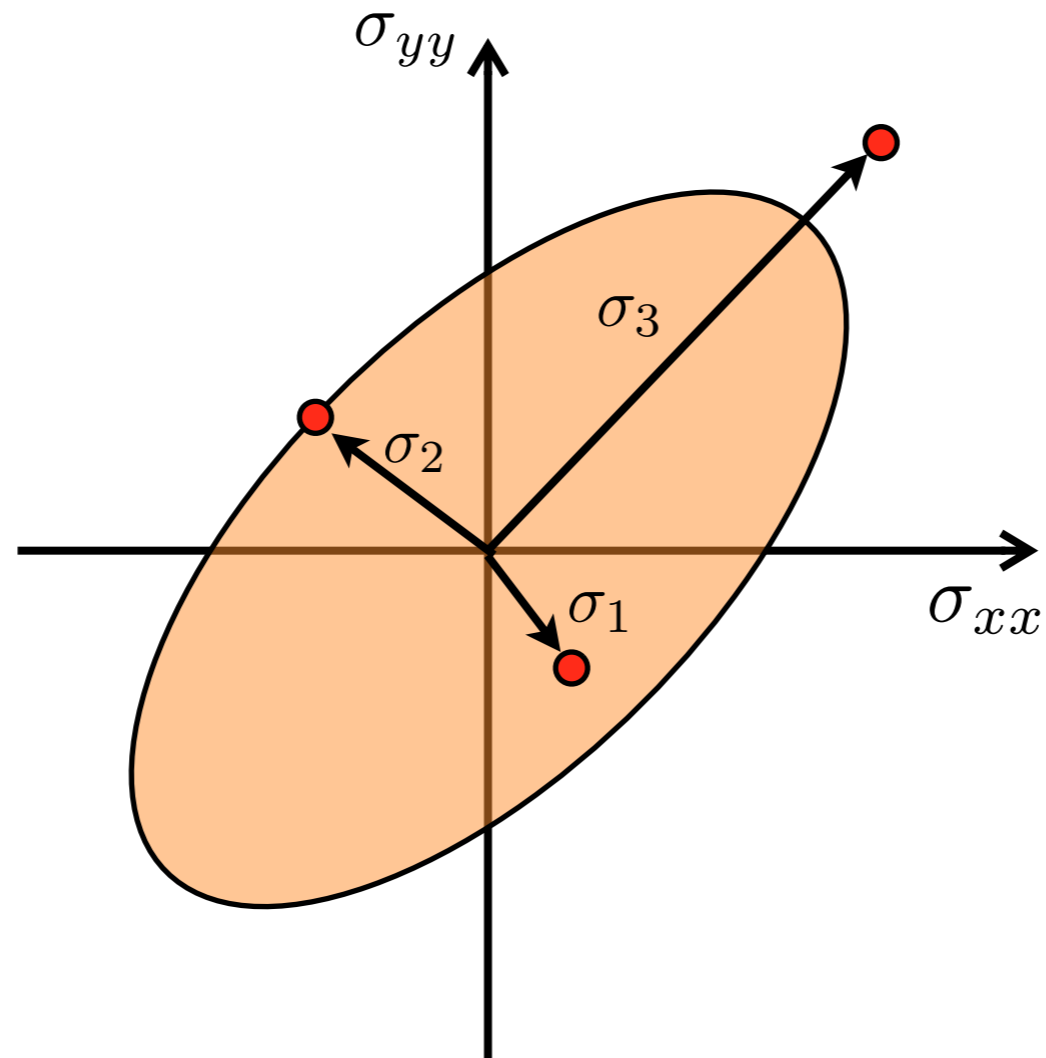
$$f = |\sigma| \times \sigma_Y$$

$$f(\sigma) = f = \varphi(\sigma) - \sigma_Y$$

Yield criterion

Equivalent stress

Yield criterion



Elastic domain

$$f(\boldsymbol{\sigma}) < 0$$

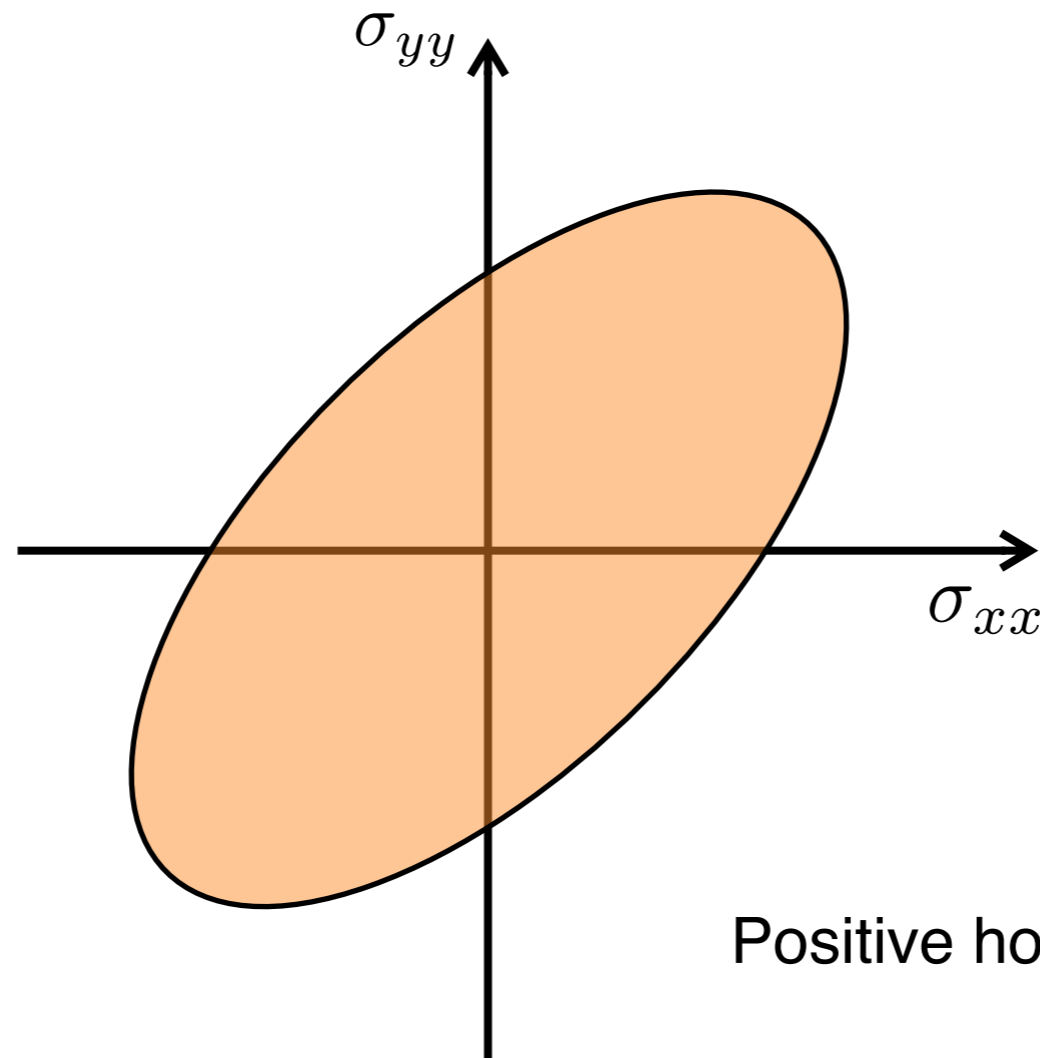
Yield criterion

$$f(\boldsymbol{\sigma}) = 0$$

Inadmissible
region

$$f(\boldsymbol{\sigma}) > 0$$

Yield criterion



Assumed form:

$$f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y$$

$$\sigma_{eq} = \varphi(\boldsymbol{\sigma})$$

Positive homogeneous function of order one:

$$\varphi(a\boldsymbol{\sigma}) = a\varphi(\boldsymbol{\sigma}), a \geq 0$$

Euler's theorem for homogeneous functions:

$$\sigma_{ij} \frac{\partial \varphi(\boldsymbol{\sigma})}{\partial \sigma_{ij}} = \varphi(\boldsymbol{\sigma})$$

Yield criterion

$$f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y$$

$$\sigma_{eq} = \varphi(\boldsymbol{\sigma})$$

?

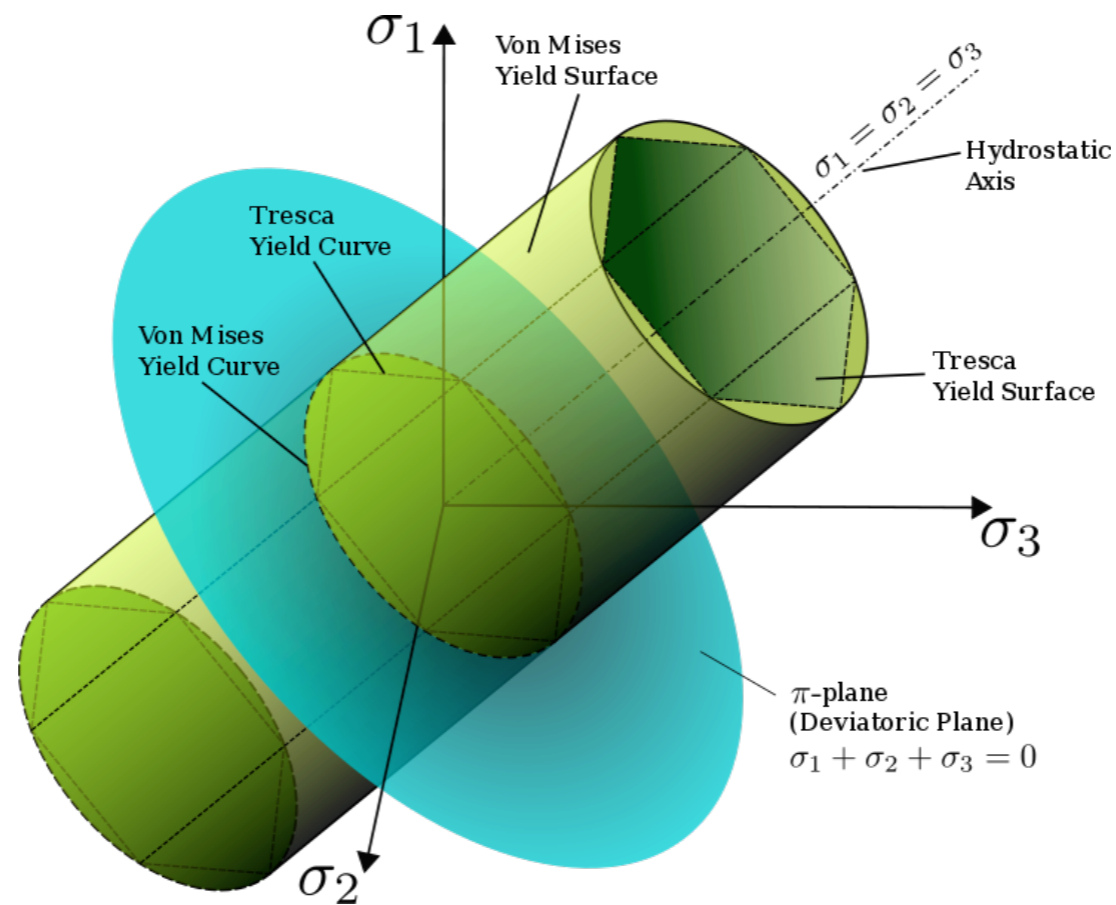
von Mises criterion:

$$f(\boldsymbol{\sigma}) = \sqrt{3J_2} - \sigma_Y$$

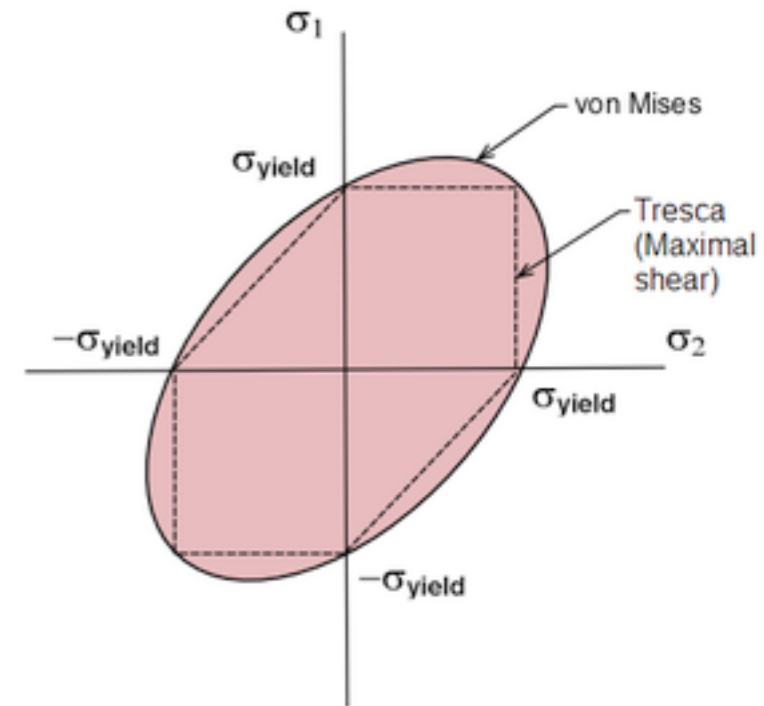
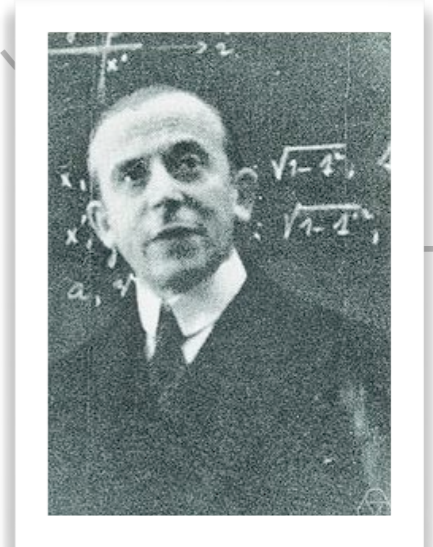
$$f(\boldsymbol{\sigma}) = \sqrt{\frac{3}{2}\sigma'_{ij}\sigma'_{ij}} - \sigma_Y$$

Valid for:

- isotropic materials
- pressure insensitive



von Mises criterion 1913



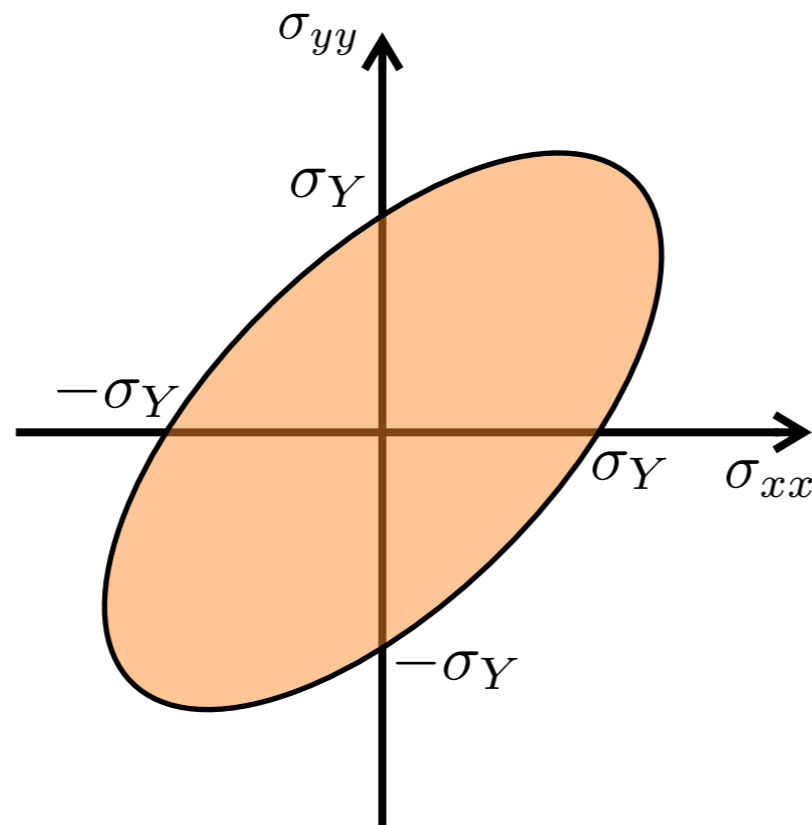
Yield criterion

$$f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y \quad \sigma_{eq} = \varphi(\boldsymbol{\sigma})$$

$$f(\boldsymbol{\sigma}) = \sqrt{\frac{3}{2} \sigma'_{ij} \sigma'_{ij}} - \sigma_Y$$

Anisotropic

Pressure sensitivity

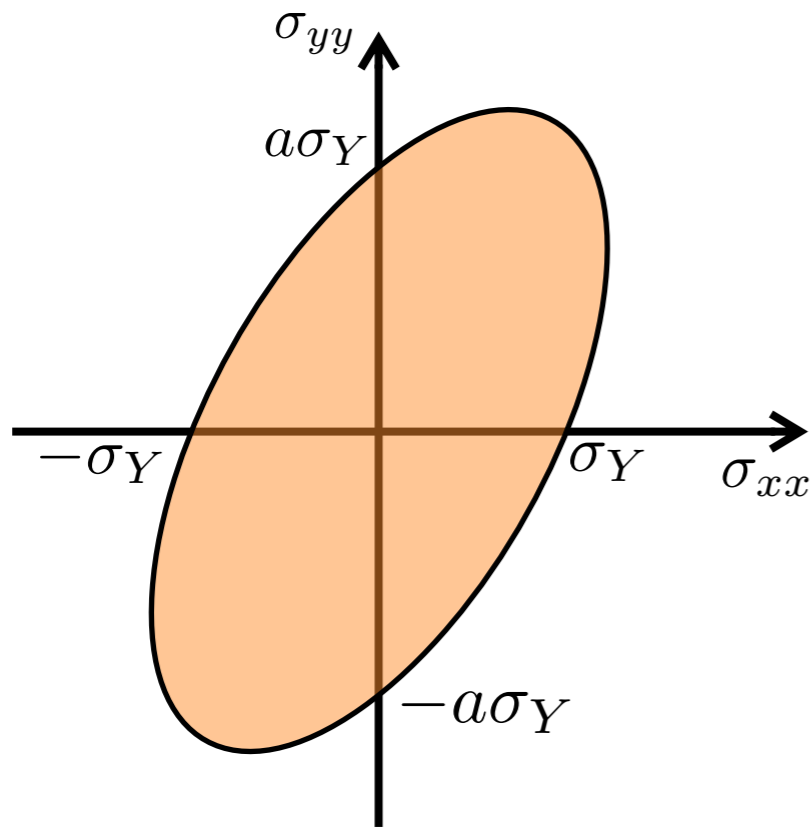


Yield criterion

$$f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y$$

$$\sigma_{eq} = \varphi(\boldsymbol{\sigma})$$

Anisotropic



Rodney Hill
1948

Hill criterion:

$$\begin{aligned} \varphi^2(\boldsymbol{\sigma}) = & F(\sigma_{22} - \sigma_{33})^2 + G(\sigma_{33} - \sigma_{11})^2 + H(\sigma_{11} - \sigma_{22})^2 \\ & + L(\sigma_{23}^2 - \sigma_{32}^2) + M(\sigma_{13}^2 - \sigma_{31}^2) + N(\sigma_{12}^2 - \sigma_{21}^2) \end{aligned}$$

Yield criterion

$$f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y$$

$$\sigma_{eq} = \varphi(\boldsymbol{\sigma})$$

↓
Pressure
dependency



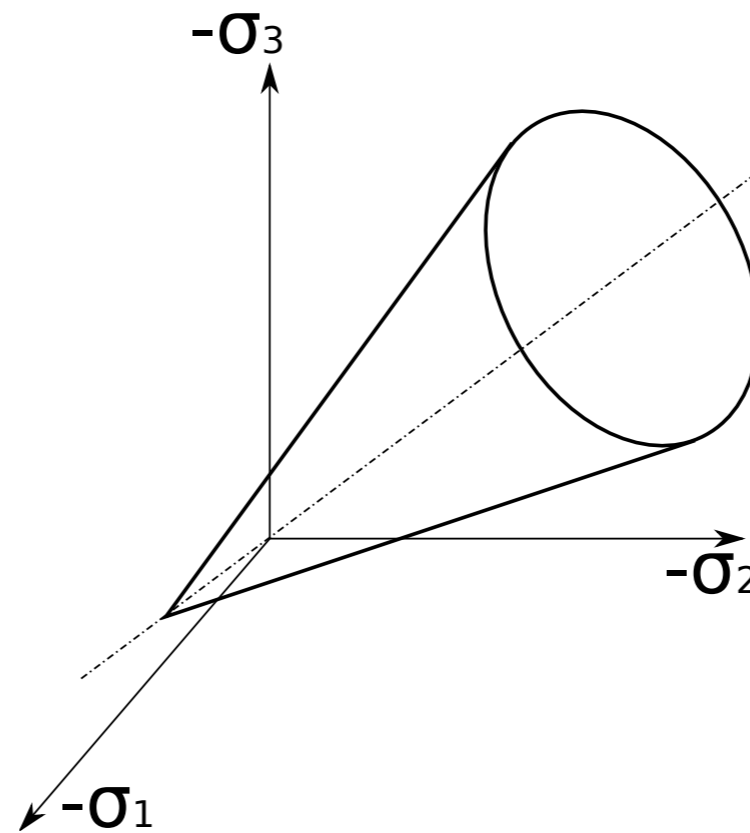
Drucker



Prager

Drucker-Prager criterion 1952

$$\varphi(\boldsymbol{\sigma}) = \sqrt{J_2} - \alpha I_1$$

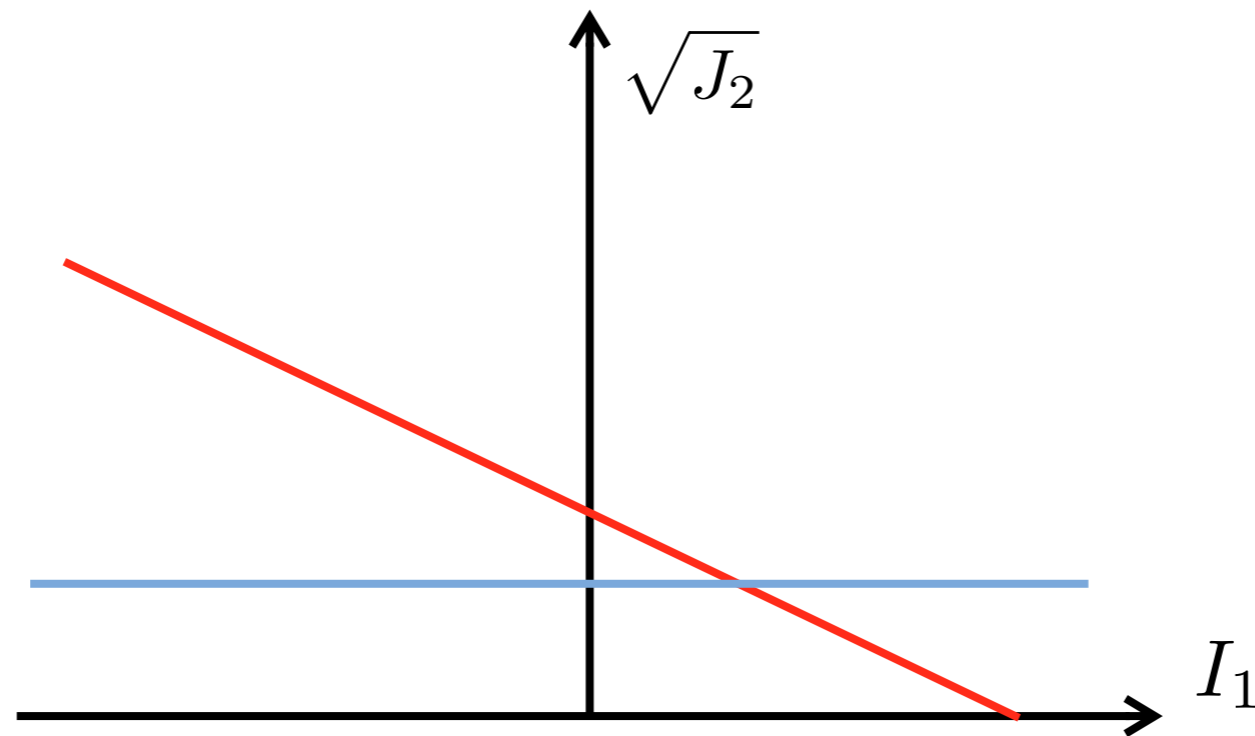


Yield criterion

$$f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y$$

$$\sigma_{eq} = \varphi(\boldsymbol{\sigma})$$

$\sqrt{J_2}, I_1$ plane



Yield criterion

$$f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y$$

$$\sigma_{eq} = \varphi(\boldsymbol{\sigma})$$



Can be “customized” !

$$f(\boldsymbol{\sigma}) = f(\sigma_1, \sigma_2, \sigma_3) = 0$$

$$f(\boldsymbol{\sigma}) = f(I_\sigma, II_\sigma, III_\sigma) = 0$$

For isotropic materials:

$$f(\boldsymbol{\sigma}) = f(J_2, J_3) = 0$$

$$f(\boldsymbol{\sigma}) = f(I_1, J_2, J_3) = 0$$

Yield criterion

$$f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y \quad \sigma_{eq} = \varphi(\boldsymbol{\sigma})$$



Can be “customized” !

The Deshpande-Fleck-Ashby yield criterion:

$$\begin{aligned} \varphi^2(\boldsymbol{\sigma}) = & F(\sigma_{22} - \sigma_{33})^2 + G(\sigma_{33} - \sigma_{11})^2 + H(\sigma_{11} - \sigma_{22})^2 \\ & + L(\sigma_{23}^2 - \sigma_{32}^2) + M(\sigma_{13}^2 - \sigma_{31}^2) + N(\sigma_{12}^2 - \sigma_{21}^2) \\ & + K(\sigma_{11} + \sigma_{22} + \sigma_{33}) \end{aligned}$$

Anisotropic + Isotropic pressure sensitivity

Yield criterion

$$f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y \quad \sigma_{eq} = \varphi(\boldsymbol{\sigma})$$



Can be “customized” !

The Caddell-Raghava-Atkins yield criterion:

$$\begin{aligned} \varphi^2(\boldsymbol{\sigma}) = & F(\sigma_{22} - \sigma_{33})^2 + G(\sigma_{33} - \sigma_{11})^2 + H(\sigma_{11} - \sigma_{22})^2 \\ & + L(\sigma_{23}^2 - \sigma_{32}^2) + M(\sigma_{13}^2 - \sigma_{31}^2) + N(\sigma_{12}^2 - \sigma_{21}^2) \\ & + I\sigma_{11} + J\sigma_{22} + K\sigma_{33} \end{aligned}$$

Anisotropic + anisotropic pressure sensitivity

Yield criterion

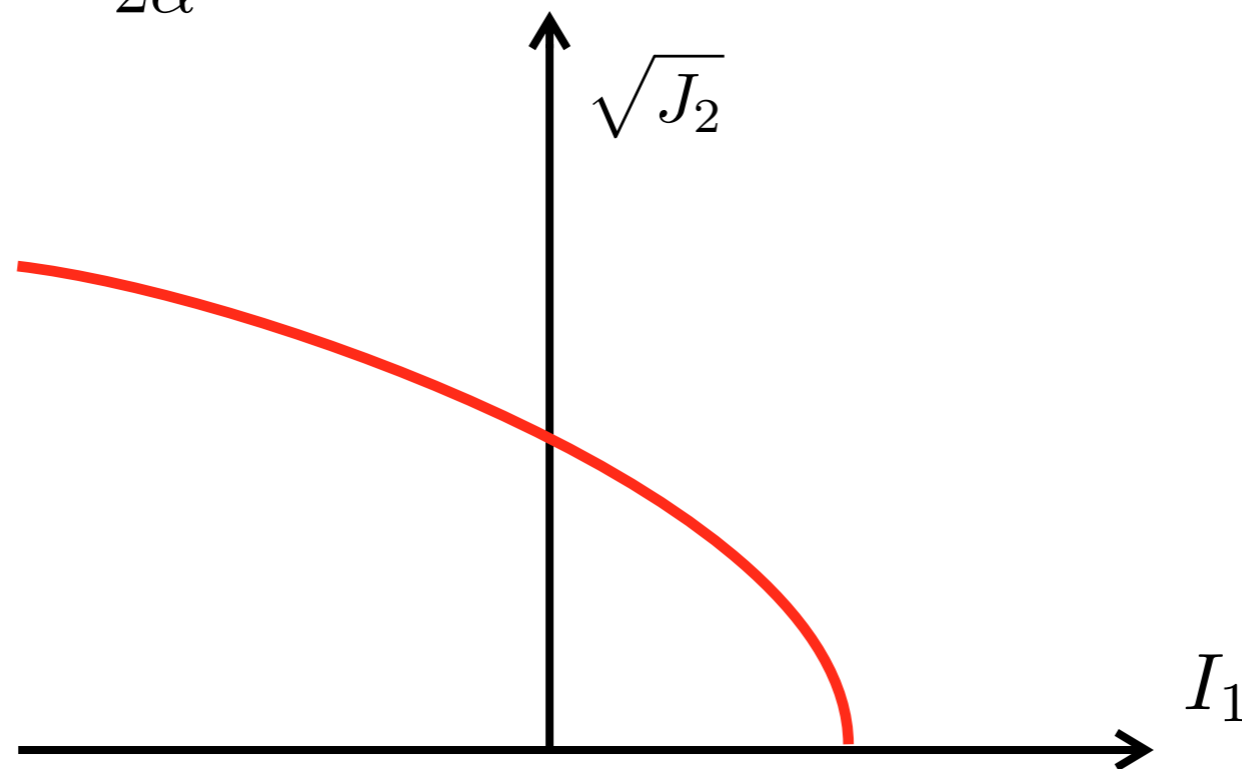
$$f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y$$

$$\sigma_{eq} = \varphi(\boldsymbol{\sigma})$$



The Raghava yield criterion:

$$\varphi(\boldsymbol{\sigma}) = \frac{(\alpha - 1) I_1 + \sqrt{(\alpha - 1)^2 I_1^2 + 12\alpha J_2}}{2\alpha}$$



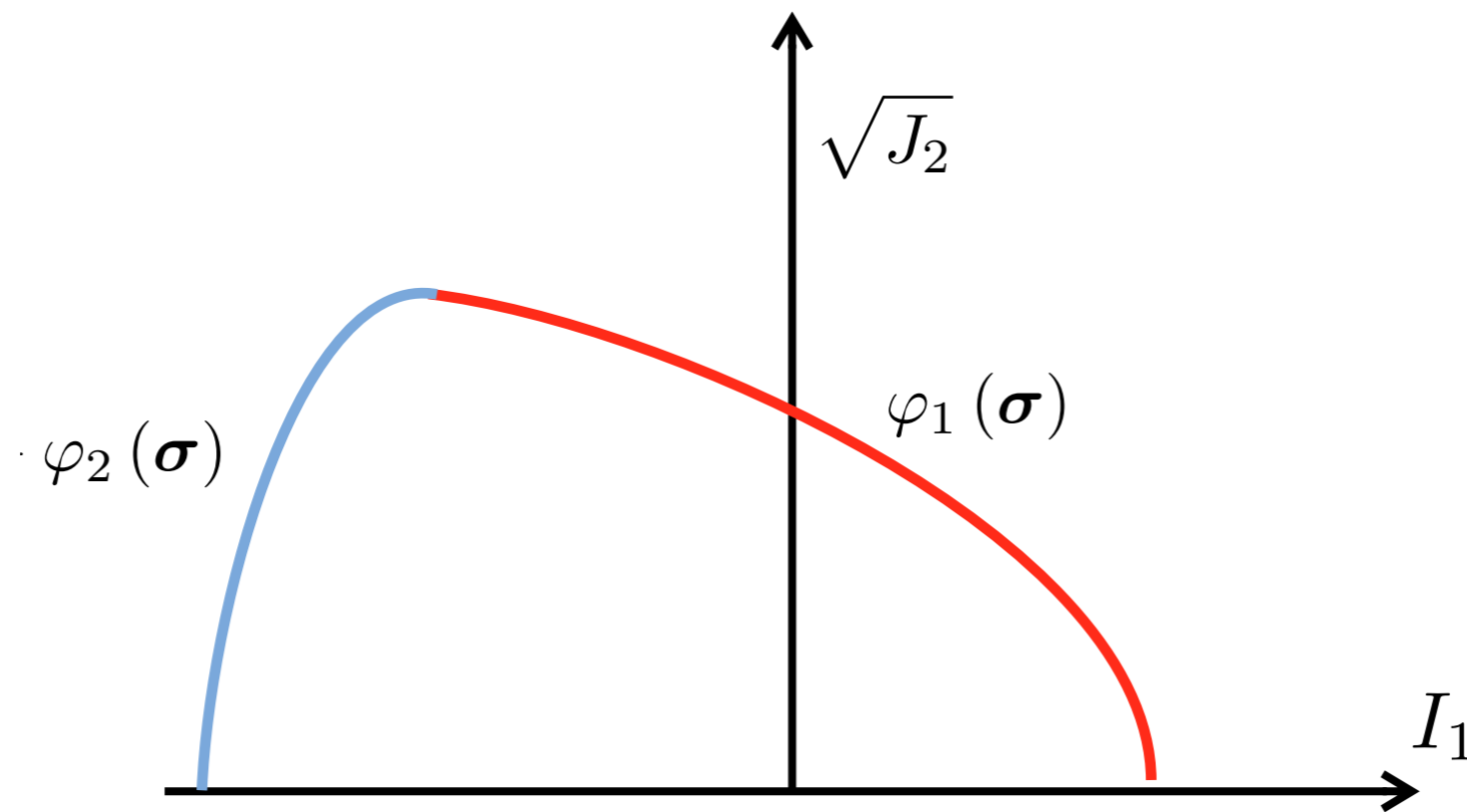
Yield criterion

$$f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y$$

$$\sigma_{eq} = \varphi(\boldsymbol{\sigma})$$



$$\varphi(\boldsymbol{\sigma}) = \varphi_1(\boldsymbol{\sigma}) + \varphi_2(\boldsymbol{\sigma})$$



Yield criterion

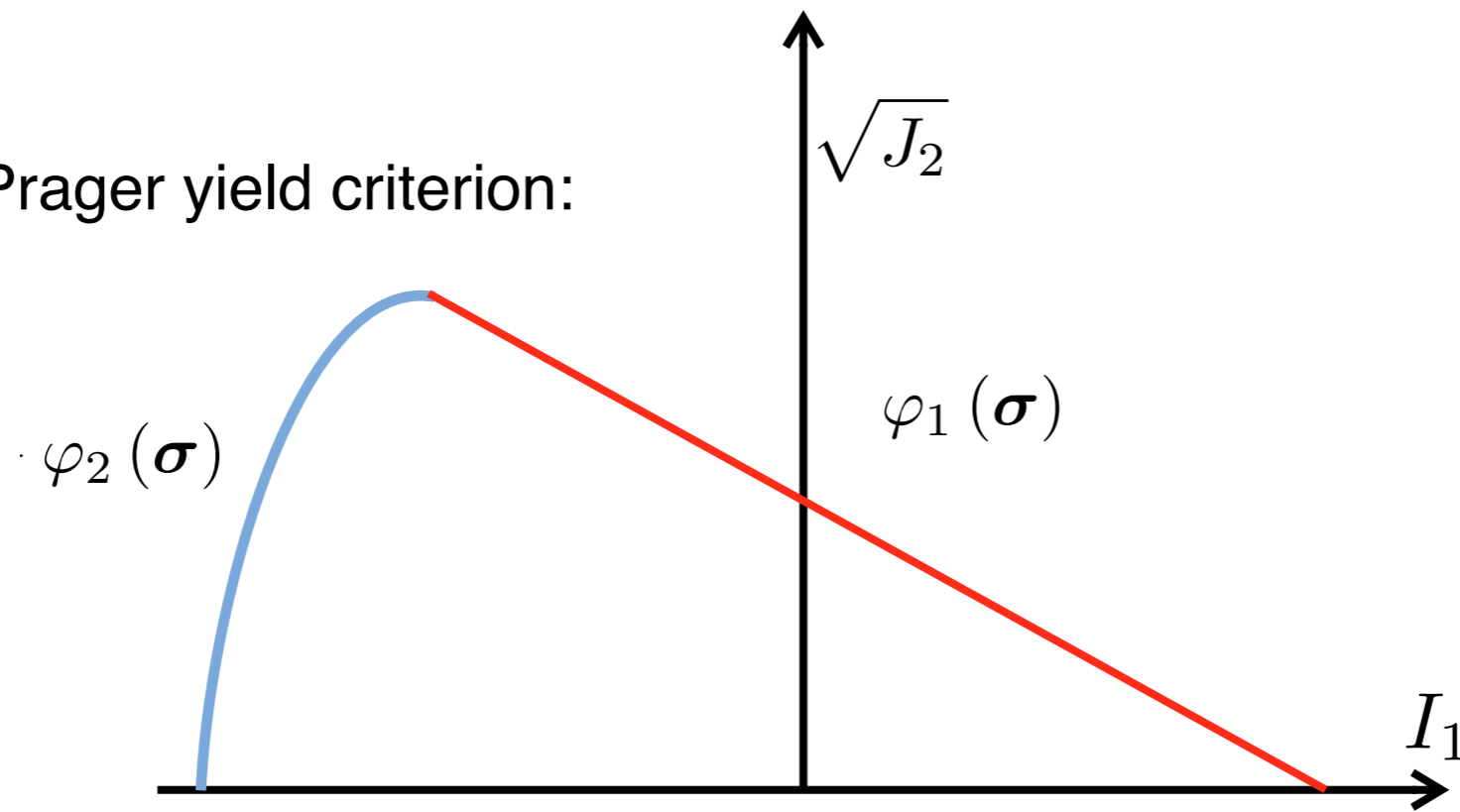
$$f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y$$

$$\sigma_{eq} = \varphi(\boldsymbol{\sigma})$$



$$\varphi(\boldsymbol{\sigma}) = \varphi_1(\boldsymbol{\sigma}) + \varphi_2(\boldsymbol{\sigma})$$

Capped Drucker-Prager yield criterion:



$$\varphi_2(\boldsymbol{\sigma}) = \frac{1}{\beta^2} (I_1 - p_t + a)^2 + \left(\frac{\sqrt{J_2}}{M} \right)^2 - a^2 \quad \varphi_1(\boldsymbol{\sigma}) = \sqrt{J_2} - \alpha I_1$$

Yield criterion

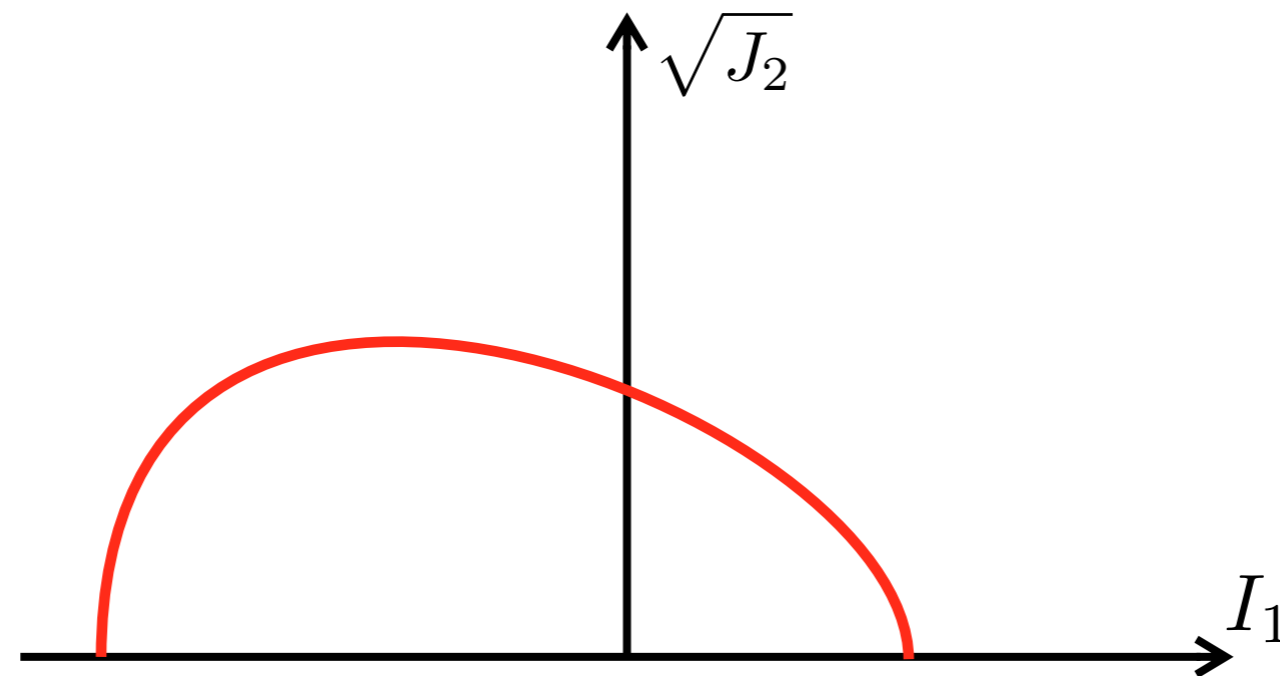
$$f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y$$

$$\sigma_{eq} = \varphi(\boldsymbol{\sigma})$$



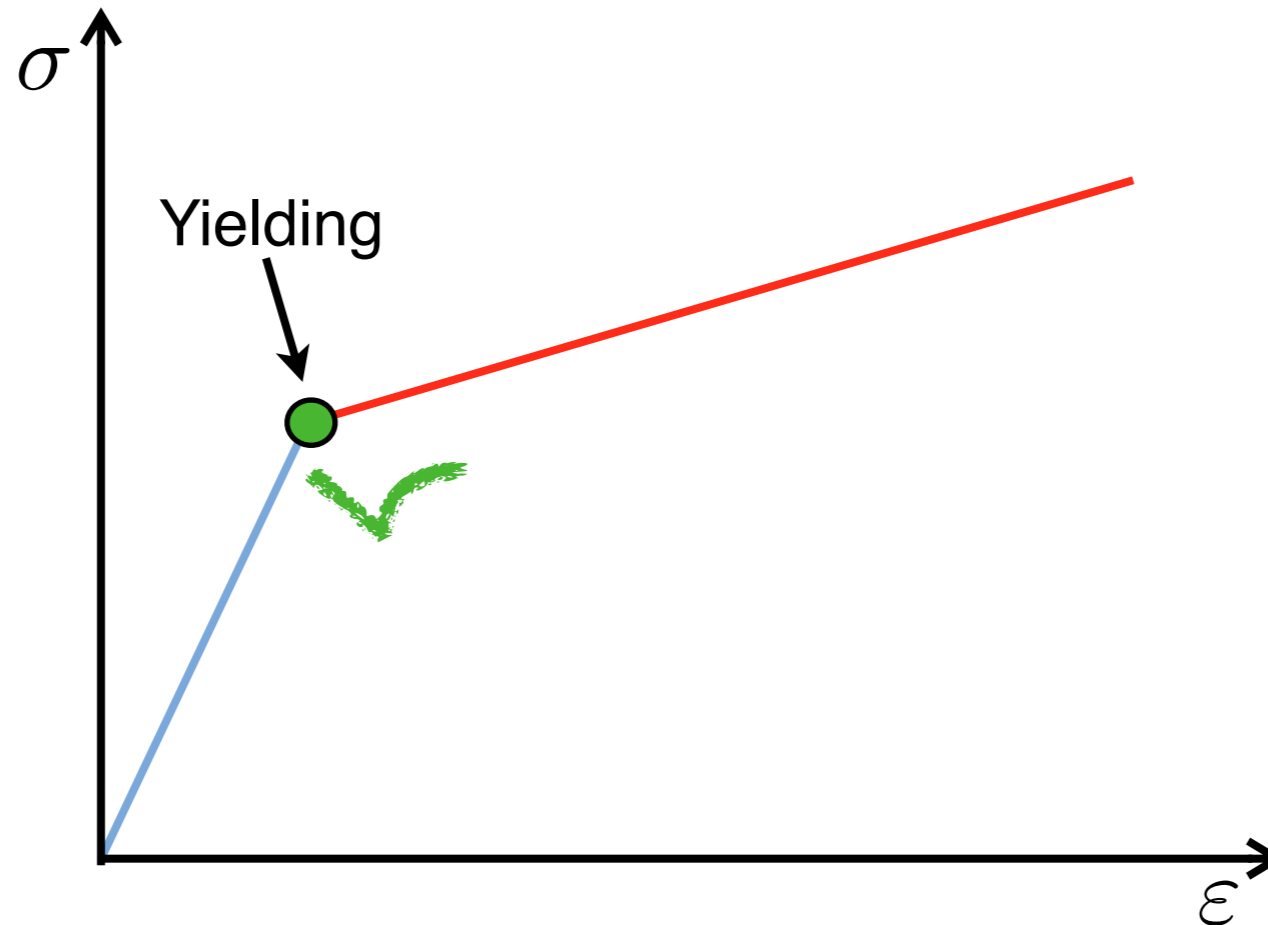
Cam-Clay yield criterion:

$$\varphi(\boldsymbol{\sigma}) = \frac{1}{\beta^2} (I_1 - p_t + a)^2 + \left(\frac{\sqrt{J_2}}{M} \right)^2 - a^2$$



Yield criterion

Assumed form: $f(\boldsymbol{\sigma}) = \varphi(\boldsymbol{\sigma}) - \sigma_Y$

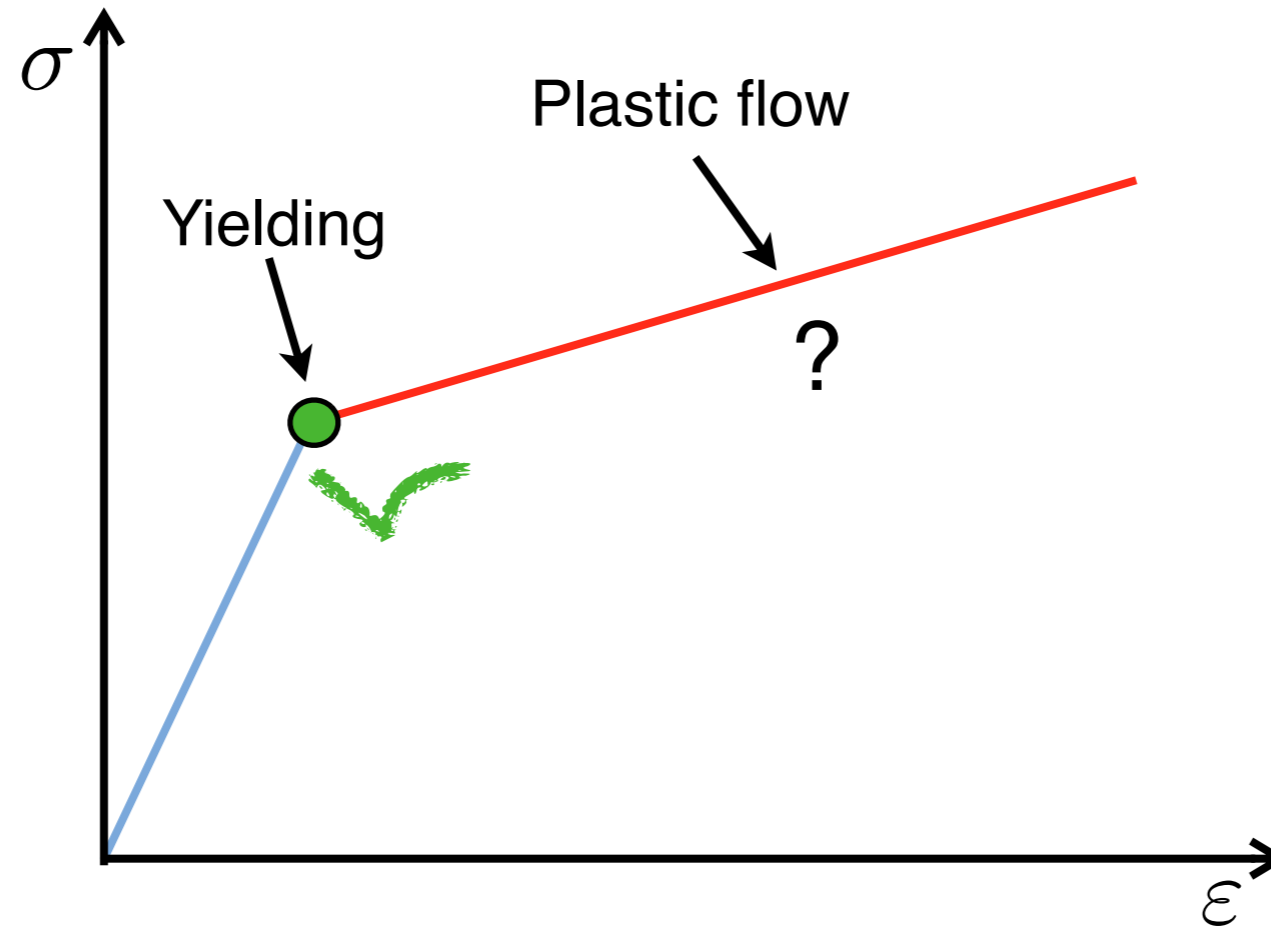


$$\varphi(a\boldsymbol{\sigma}) = a\varphi(\boldsymbol{\sigma}), a \geq 0$$

$$\sigma_{ij} \frac{\partial \varphi(\boldsymbol{\sigma})}{\partial \sigma_{ij}} = \varphi(\boldsymbol{\sigma})$$

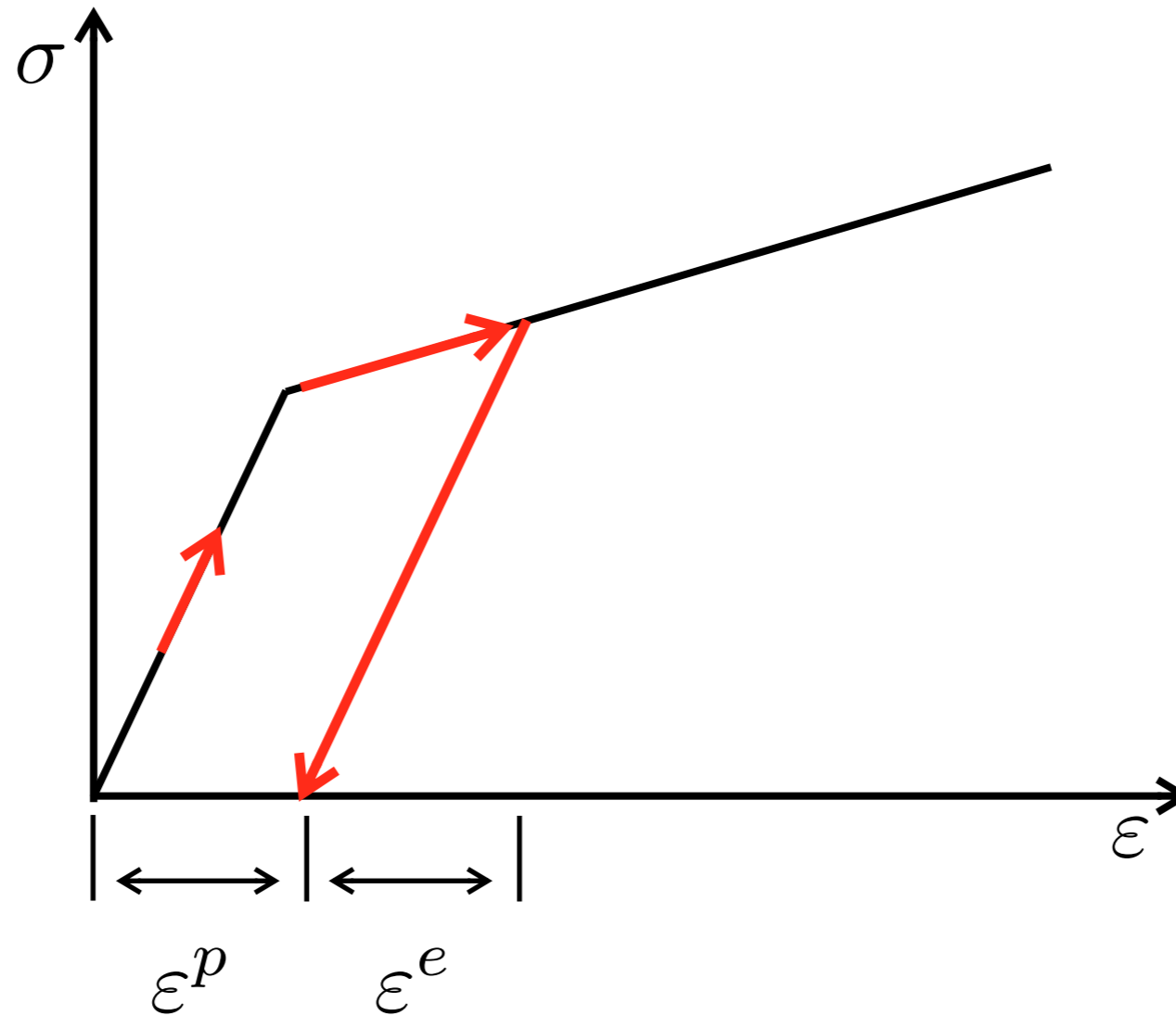
$$f(\boldsymbol{\sigma}) = f(\sigma_1, \sigma_2, \sigma_3) = 0$$

Flow rule



Flow rule

$$\varepsilon_{ij} = \varepsilon_{ij}^e + \varepsilon_{ij}^p$$

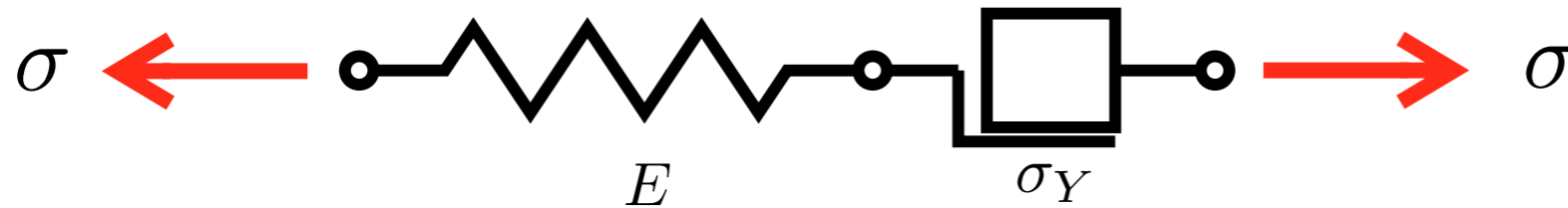


We need an evolution rule for ε^p

Flow rule

$$\varepsilon_{ij} = \varepsilon_{ij}^e + \varepsilon_{ij}^p$$

$$\dot{\varepsilon}^p = ?$$



$$f = |\sigma| - \sigma_Y$$

$$\sigma > 0 \longrightarrow \dot{\varepsilon}^p > 0$$

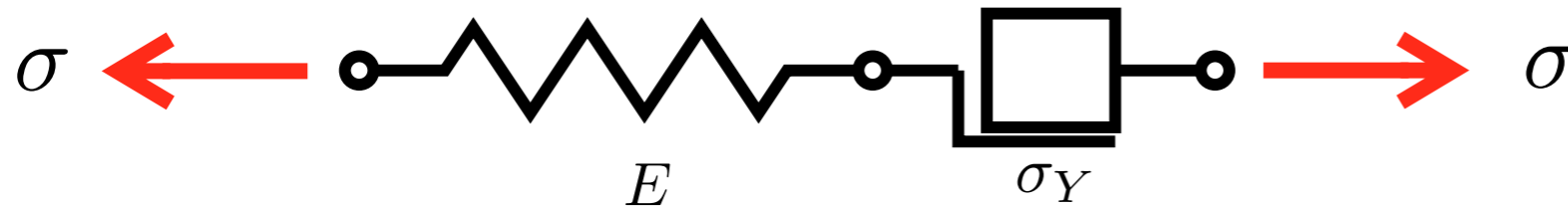
$$\mathfrak{D} = \sigma_{ij} \dot{\varepsilon}_{ij}^p \geq 0$$

$$\sigma < 0 \longrightarrow \dot{\varepsilon}^p < 0$$

$$\dot{\varepsilon}^p = \dot{\lambda} \operatorname{sgn}(\sigma) \quad \dot{\lambda} \geq 0$$

Flow rule

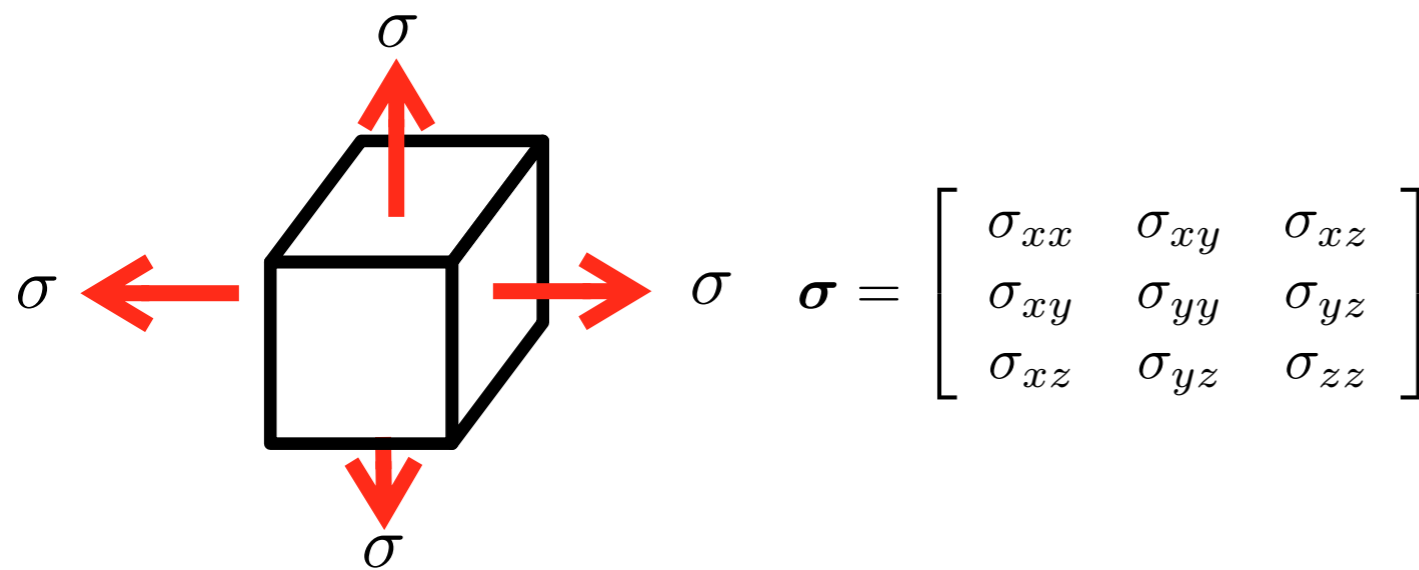
$$\varepsilon_{ij} = \varepsilon_{ij}^e + \varepsilon_{ij}^p \quad \dot{\varepsilon}^p = ?$$



$$f = |\sigma| - \sigma_Y$$

$$\dot{\varepsilon}^p = \dot{\lambda} \times \text{sgn}(\sigma)$$

$$\dot{\varepsilon}^p = \dot{\lambda} \frac{\partial f}{\partial \sigma}$$



$$\dot{\varepsilon}^p = \dot{\lambda} \frac{\partial f}{\partial \sigma} = \dot{\lambda} \frac{\partial \varphi(\sigma)}{\partial \sigma} \quad \dot{\lambda} \geq 0$$

↘ Flow vector

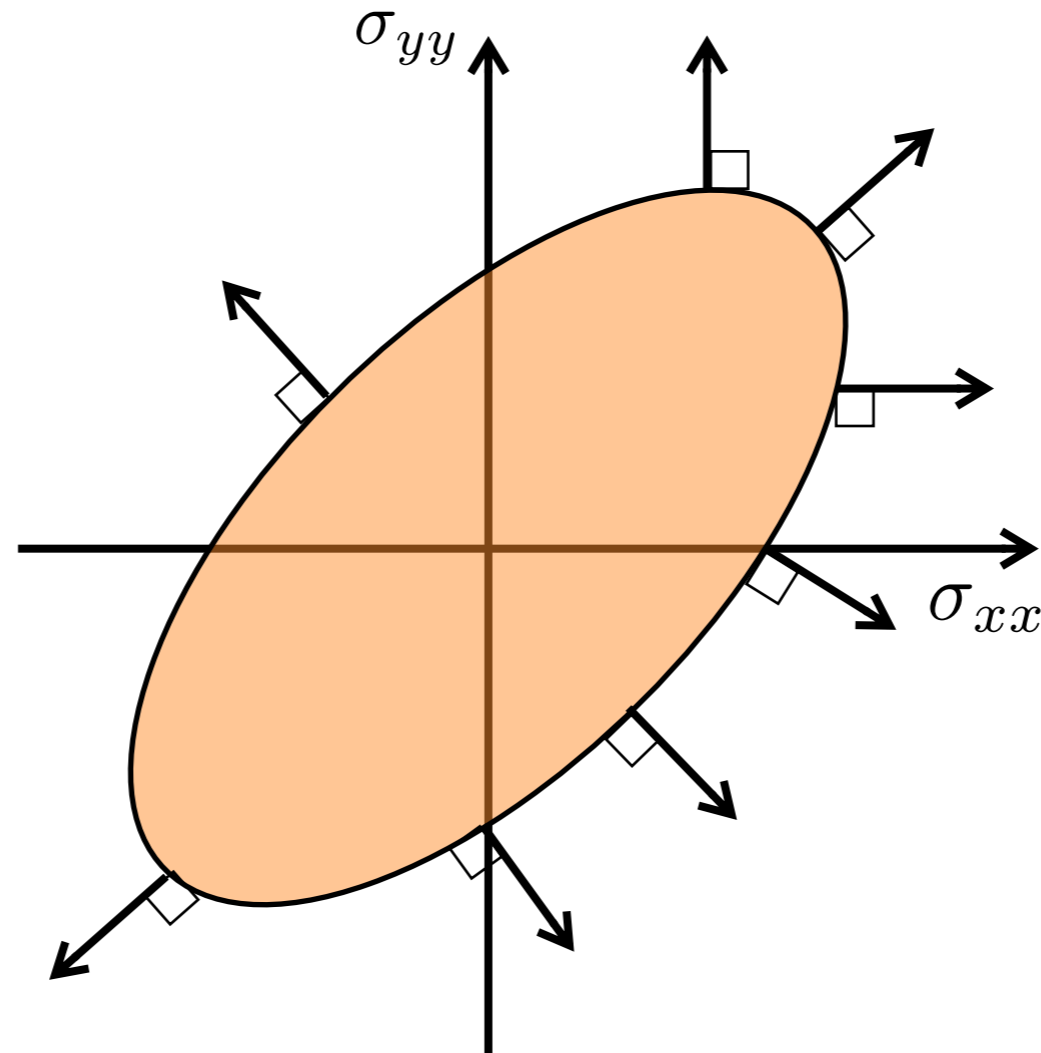
Flow rule

Plane stress visualization of a plastic flow

von Mises criterion:

$$f(\boldsymbol{\sigma}) = \sqrt{3J_2} - \sigma_Y$$

$$\frac{\partial \varphi(\boldsymbol{\sigma})}{\partial \boldsymbol{\sigma}} = \frac{3\dot{\lambda}}{2\varphi} \boldsymbol{\sigma}'$$



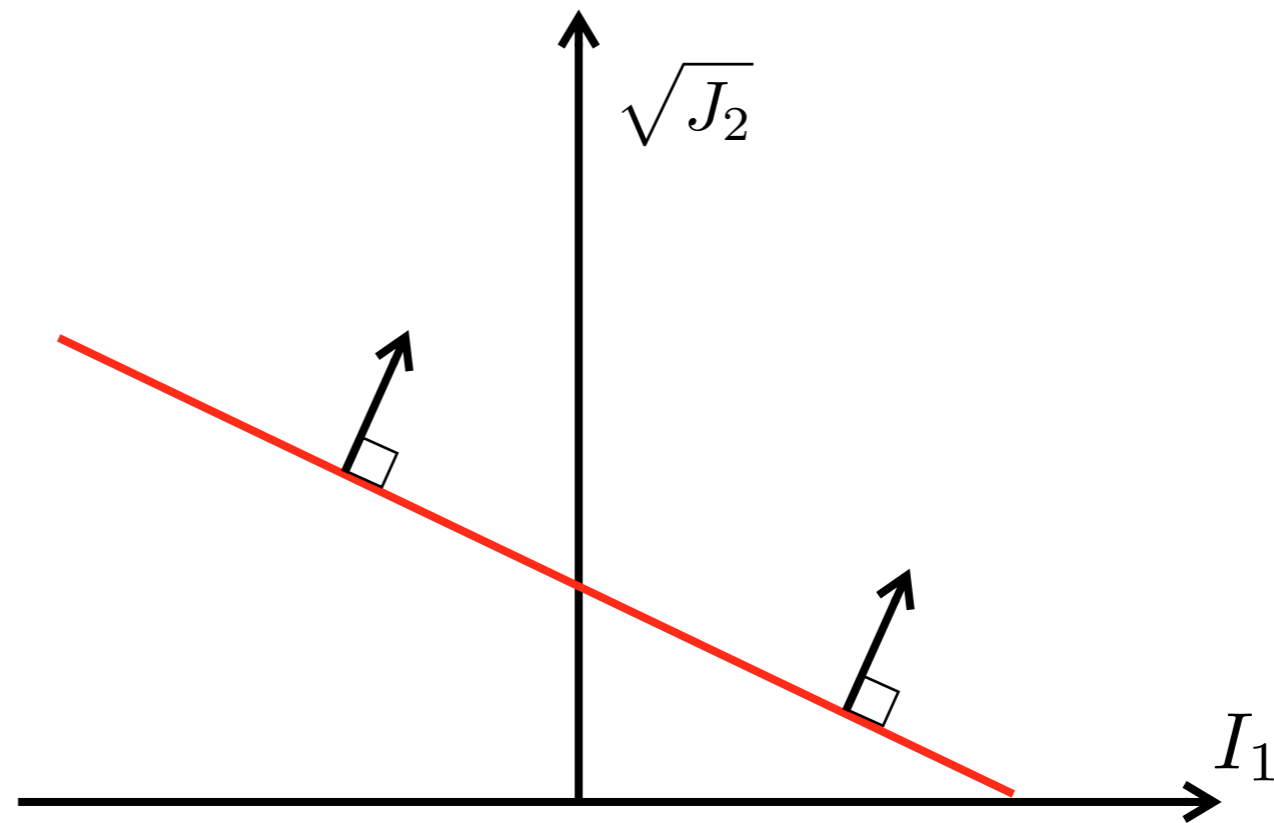
Flow rule

$\sqrt{J_2}, I_1$ Plane visualization of a plastic flow

Drucker-Prager criterion :

$$\varphi(\boldsymbol{\sigma}) = \sqrt{J_2} - \alpha I_1$$

$$\frac{\partial \varphi(\boldsymbol{\sigma})}{\partial \boldsymbol{\sigma}} = \frac{\dot{\lambda}}{2\sqrt{J_2}} \boldsymbol{\sigma}' + \alpha \mathbf{I}$$



Flow rule

$\sqrt{J_2}, I_1$ Plane visualization of a plastic flow

Drucker-Prager criterion :

$$\varphi(\boldsymbol{\sigma}) = \sqrt{J_2} - \alpha I_1$$

$$\frac{\partial \varphi(\boldsymbol{\sigma})}{\partial \boldsymbol{\sigma}} = \frac{\dot{\lambda}}{2\sqrt{J_2}} \boldsymbol{\sigma}' + \alpha \mathbf{I}$$

von Mises
criterion:

$$f(\boldsymbol{\sigma}) = \sqrt{3J_2} - \sigma_Y$$

$$\frac{\partial \varphi(\boldsymbol{\sigma})}{\partial \boldsymbol{\sigma}} = \frac{3\dot{\lambda}}{2\varphi} \boldsymbol{\sigma}'$$

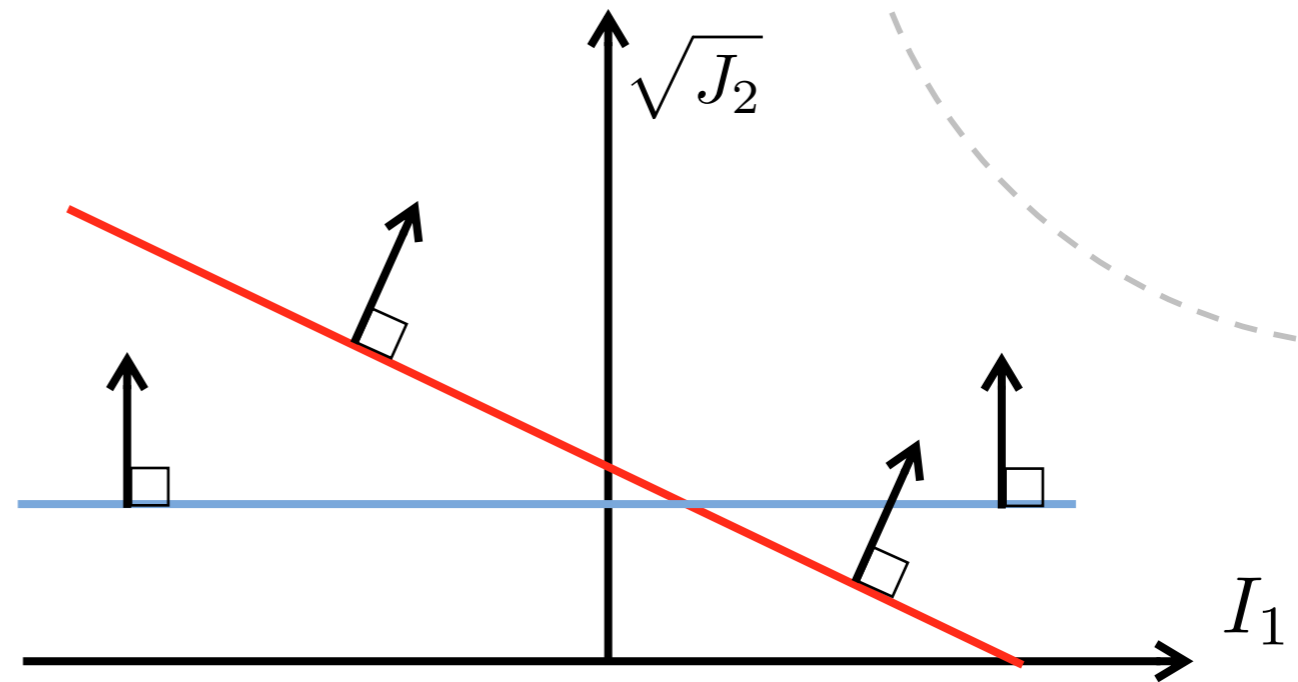
vM:

$$\text{trace} \left(\frac{\partial \varphi(\boldsymbol{\sigma})}{\partial \boldsymbol{\sigma}} \right) = 0$$

$$\text{trace}(\boldsymbol{\varepsilon}^p) = \varepsilon_V^p$$

DP:

$$\text{trace} \left(\frac{\partial \varphi(\boldsymbol{\sigma})}{\partial \boldsymbol{\sigma}} \right) = 3\alpha$$



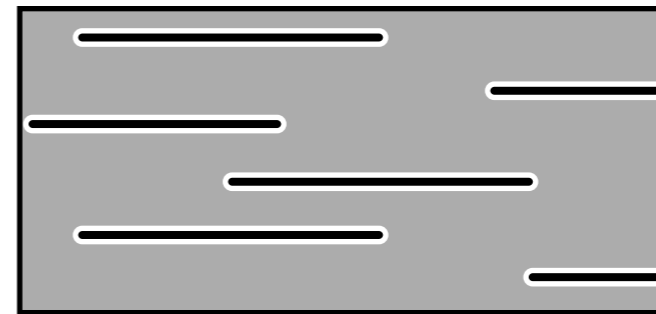
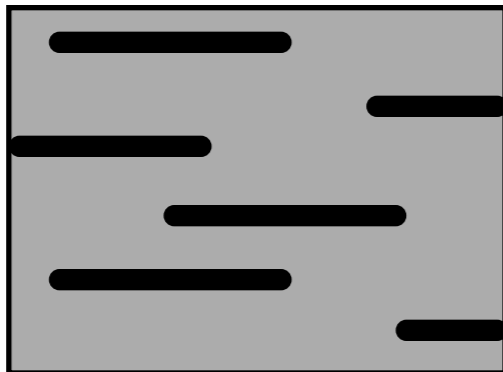
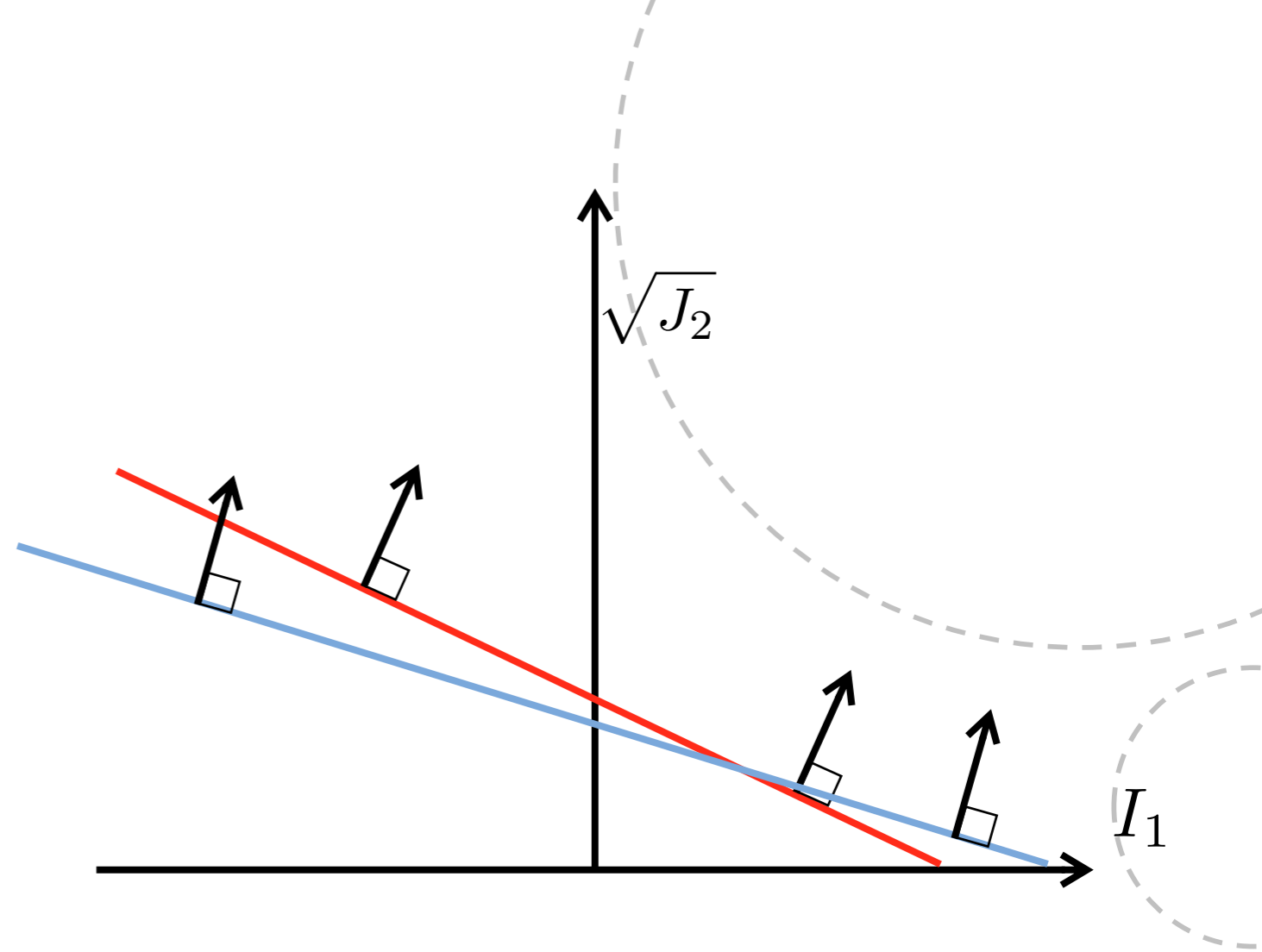
Flow rule

Associated plasticity:

$$\dot{\epsilon}^p = \dot{\lambda} \frac{\partial f}{\partial \sigma} = \dot{\lambda} \frac{\partial \varphi(\sigma)}{\partial \sigma}$$

Non-associated plasticity:

$$\dot{\epsilon}^p = \dot{\lambda} \frac{\partial g}{\partial \sigma}$$



Flow rule

Potential restrictions on the flow potential functions:

Positive homogeneous function of order one:

$$g = g(a\boldsymbol{\sigma}) > 0 \quad g(a\boldsymbol{\sigma}) = ag(\boldsymbol{\sigma}), a \geq 0$$

Euler's theorem for homogeneous functions:

$$\sigma_{ij} \frac{\partial g(\boldsymbol{\sigma})}{\partial \sigma_{ij}} = g(\boldsymbol{\sigma})$$

Flow rule

Plastic dissipation has to be positive:

$$\begin{aligned}\mathfrak{D} &= \sigma_{ij} \dot{\epsilon}_{ij}^p \geq 0 \\ &= \sigma_{ij} \dot{\lambda} \frac{\partial g(\boldsymbol{\sigma})}{\partial \sigma_{ij}} \\ &= \dot{\lambda} g(\boldsymbol{\sigma}) \\ &\dot{\lambda} \geq 0\end{aligned}$$

$$\begin{aligned}\mathfrak{D} &= \sigma_{ij} \dot{\epsilon}_{ij}^p \geq 0 \\ &= \sigma_{ij} \dot{\lambda} \frac{\partial f(\boldsymbol{\sigma})}{\partial \sigma_{ij}} \\ &= \dot{\lambda} f(\boldsymbol{\sigma}) \\ &\dot{\lambda} \geq 0\end{aligned}$$

Flow rule

Equivalent plastic strain: p

Associated plasticity

$$\sigma_{ij} \dot{\epsilon}_{ij}^p = \sigma_{eq} \dot{p}$$

$$\sigma_{ij} \dot{\epsilon}_{ij}^p = \sigma_{ij} \dot{\lambda} \frac{\partial f}{\partial \sigma_{ij}}$$

$$\sigma_{ij} \dot{\epsilon}_{ij}^p = \sigma_{ij} \dot{\lambda} \frac{\partial \varphi}{\partial \sigma_{ij}}$$

$$\sigma_{ij} \dot{\epsilon}_{ij}^p = \sigma_{eq} \dot{\lambda}$$

$$\sigma_{eq} \dot{\lambda} = \sigma_{eq} \dot{p}$$

$$p = \int_0^t \dot{p} = \int_0^t \dot{\lambda}$$

Flow rule

Equivalent plastic strain: p

Non-associated
plasticity

$$\sigma_{ij} \dot{\epsilon}_{ij}^p = \sigma_{eq} \dot{p}$$

$$\sigma_{ij} \dot{\epsilon}_{ij}^p = \sigma_{ij} \dot{\lambda} \frac{\partial g}{\partial \sigma_{ij}}$$

$$\sigma_{ij} \dot{\epsilon}_{ij}^p = g(\sigma_{ij}) \dot{\lambda}$$

$$g(\sigma_{ij}) \dot{\lambda} = \sigma_{eq} \dot{p}$$

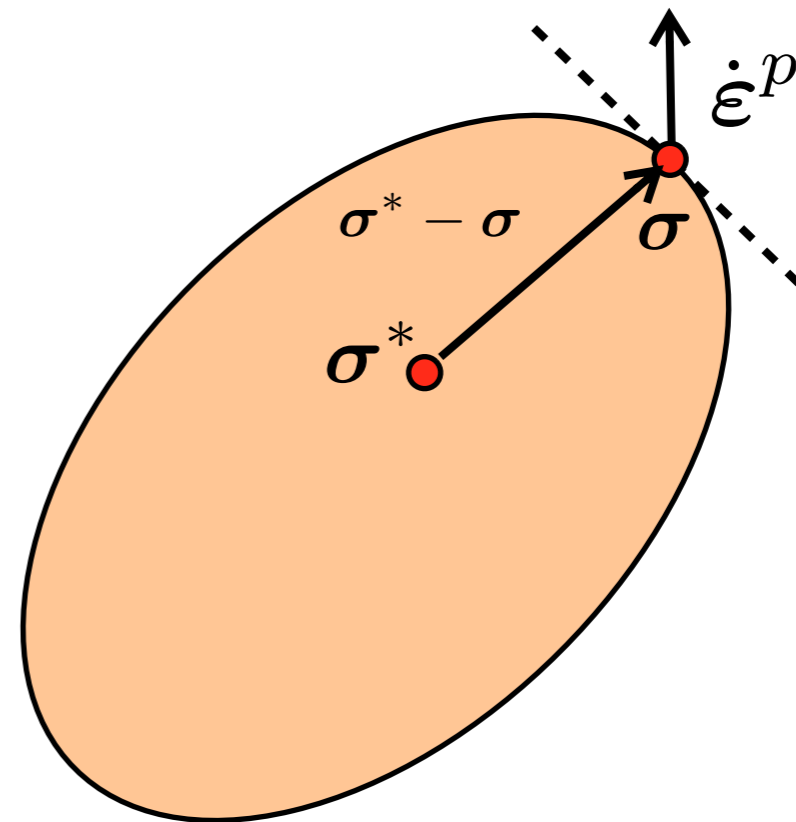
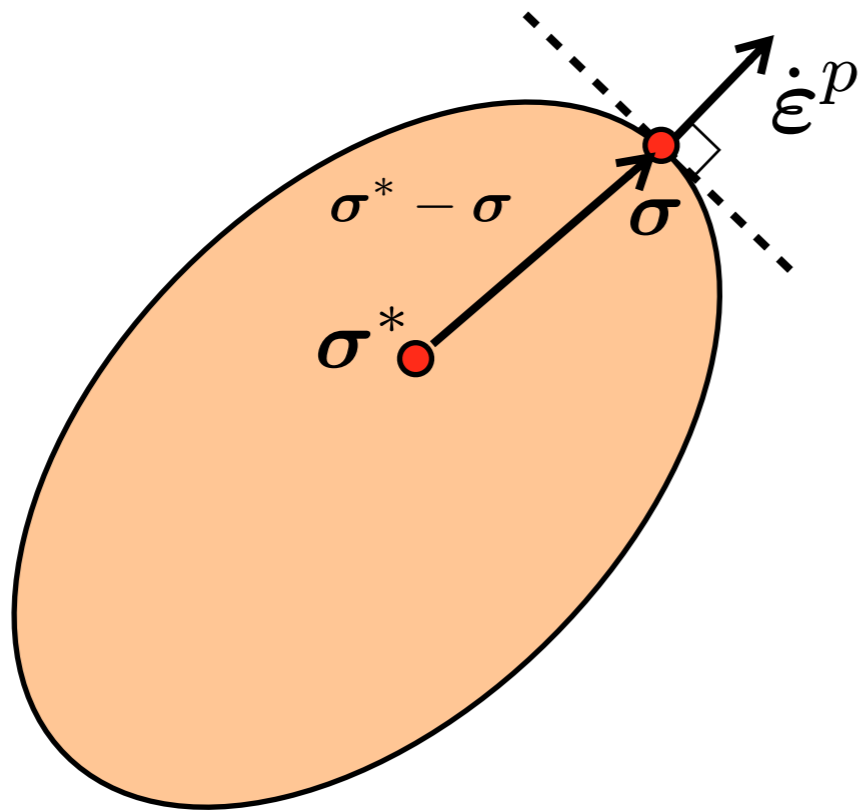
$$p = \int_0^t \dot{p} \neq \int_0^t \dot{\lambda}$$

Flow rule

Principle of maximum plastic dissipation:

$$(\sigma_{ij} - \sigma_{ij}^*) \dot{\epsilon}_{ij}^p \geq 0$$

$$\sigma_{ij} \dot{\epsilon}_{ij}^p \geq \sigma_{ij}^* \dot{\epsilon}_{ij}^p$$

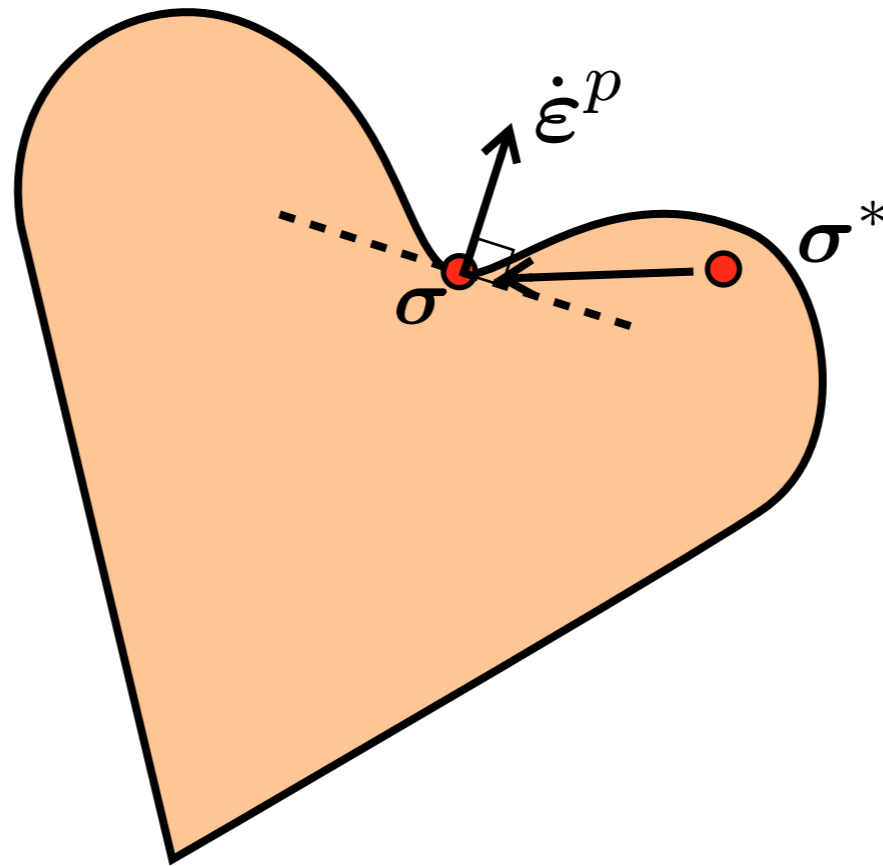


Flow rule

Principle of maximum plastic dissipation:

$$(\sigma_{ij} - \sigma_{ij}^*) \dot{\epsilon}_{ij}^p \geq 0$$

$$\sigma_{ij} \dot{\epsilon}_{ij}^p \geq \sigma_{ij}^* \dot{\epsilon}_{ij}^p$$



Flow rule

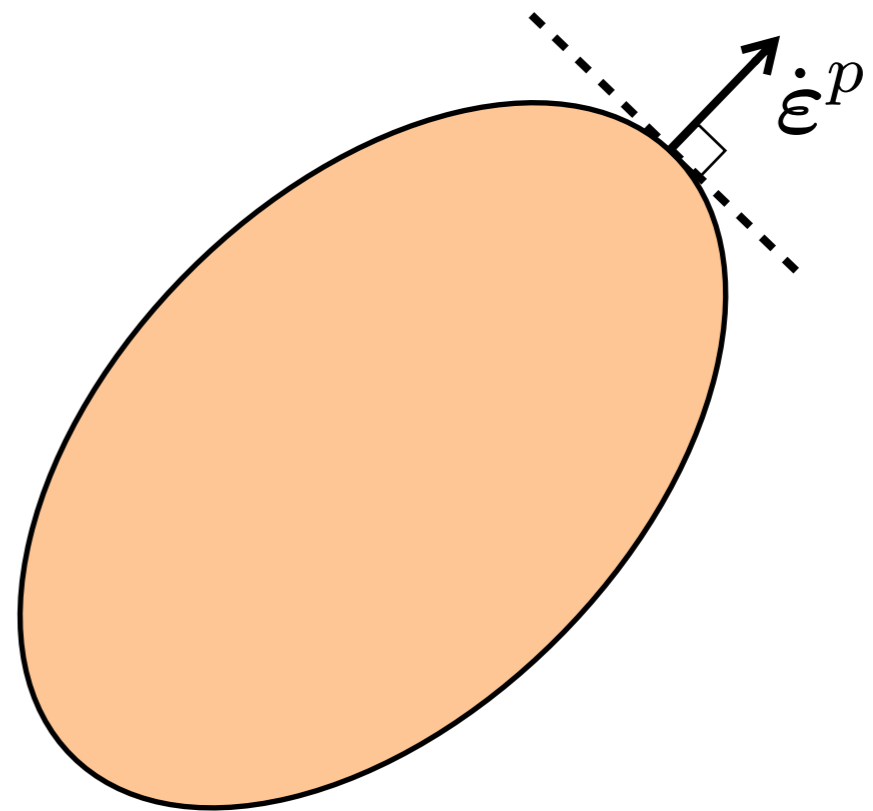
Principle of maximum plastic dissipation:

$$(\sigma_{ij} - \sigma_{ij}^*) \dot{\epsilon}_{ij}^p \geq 0$$

$$\sigma_{ij} \dot{\epsilon}_{ij}^p \geq \sigma_{ij}^* \dot{\epsilon}_{ij}^p$$

implies:

- Convexity of the yield/flow potential
- Normality rule



Flow rule

Stress inside the elastic domain:

$$f < 0 \quad \dot{\lambda} = 0$$

Stress on the yield surface:

$$f = 0 \quad \dot{\lambda} \geq 0$$

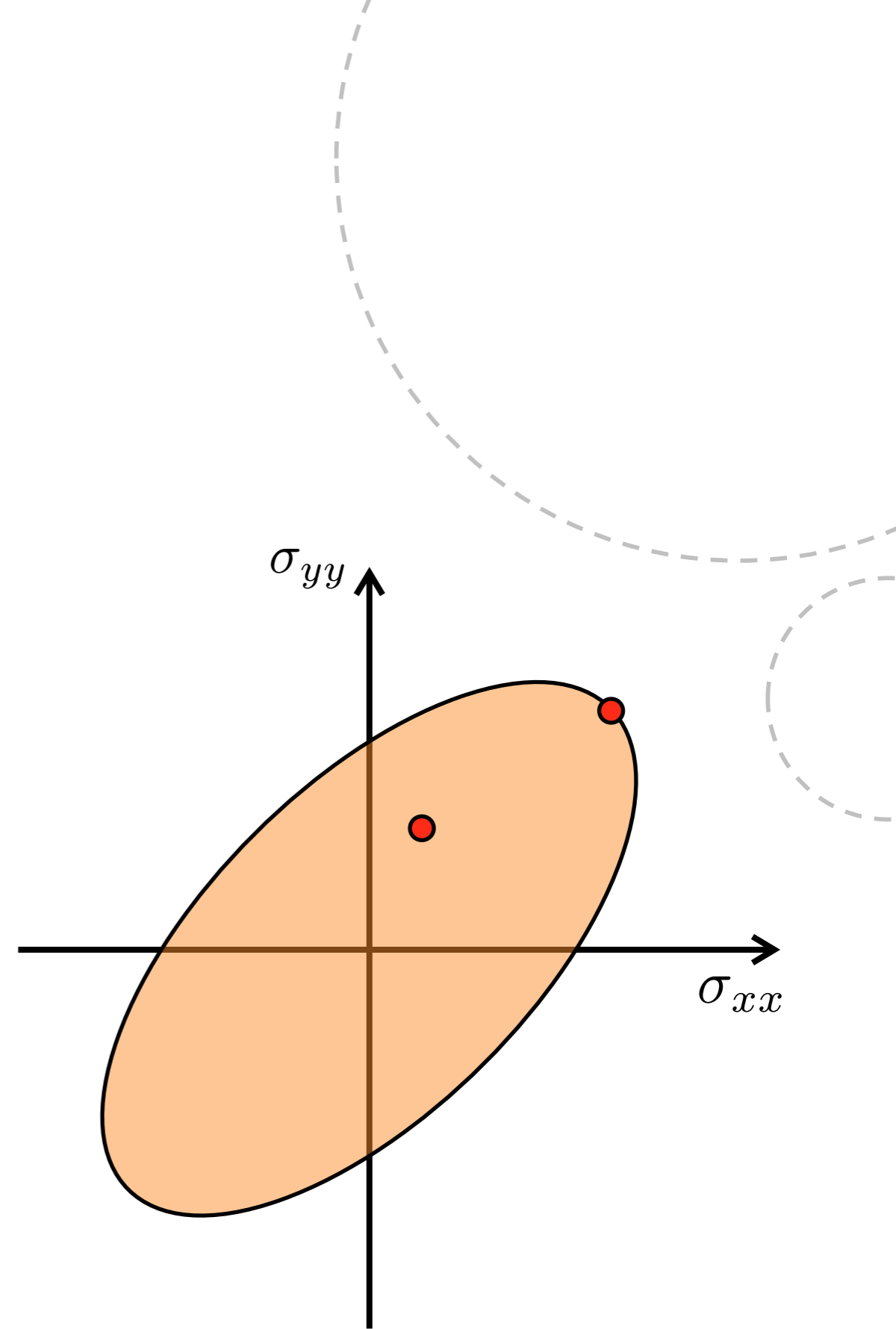
$$\left| \begin{array}{l} \dot{\lambda} > 0 \\ \dot{\lambda} = 0 \end{array} \right.$$

Kuhn-Tucker conditions:

$$f \leq 0, \dot{\lambda} \geq 0, \dot{\lambda} f = 0$$

Consistency condition:

$$\dot{\lambda} \dot{f} = 0$$



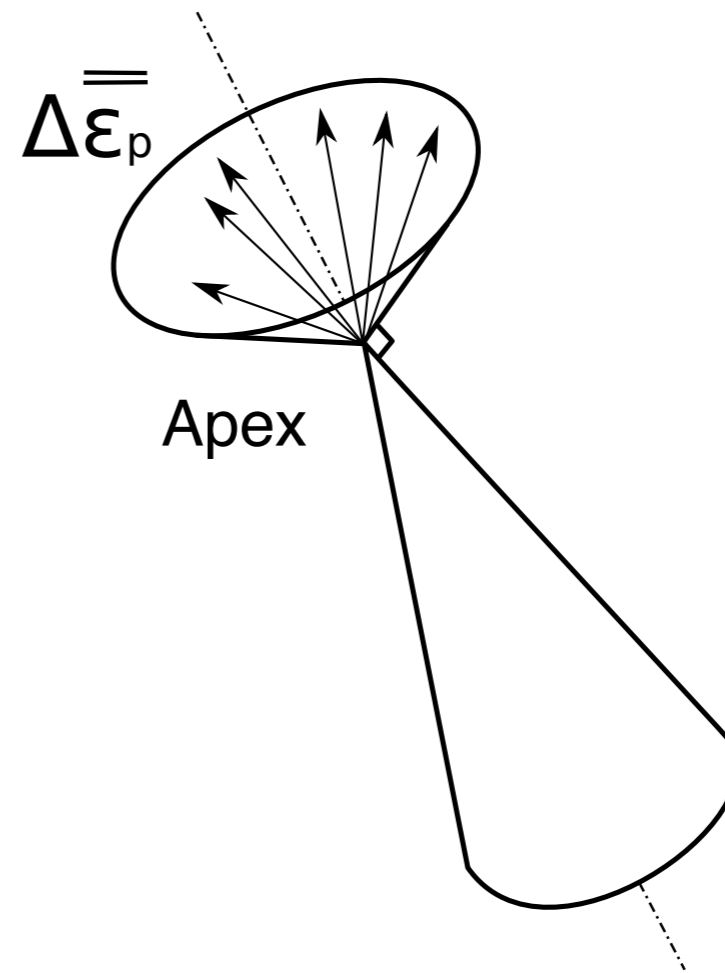
Flow rule

Precautions related to the choice of a yield/flow potential:

Drucker-Prager criterion :

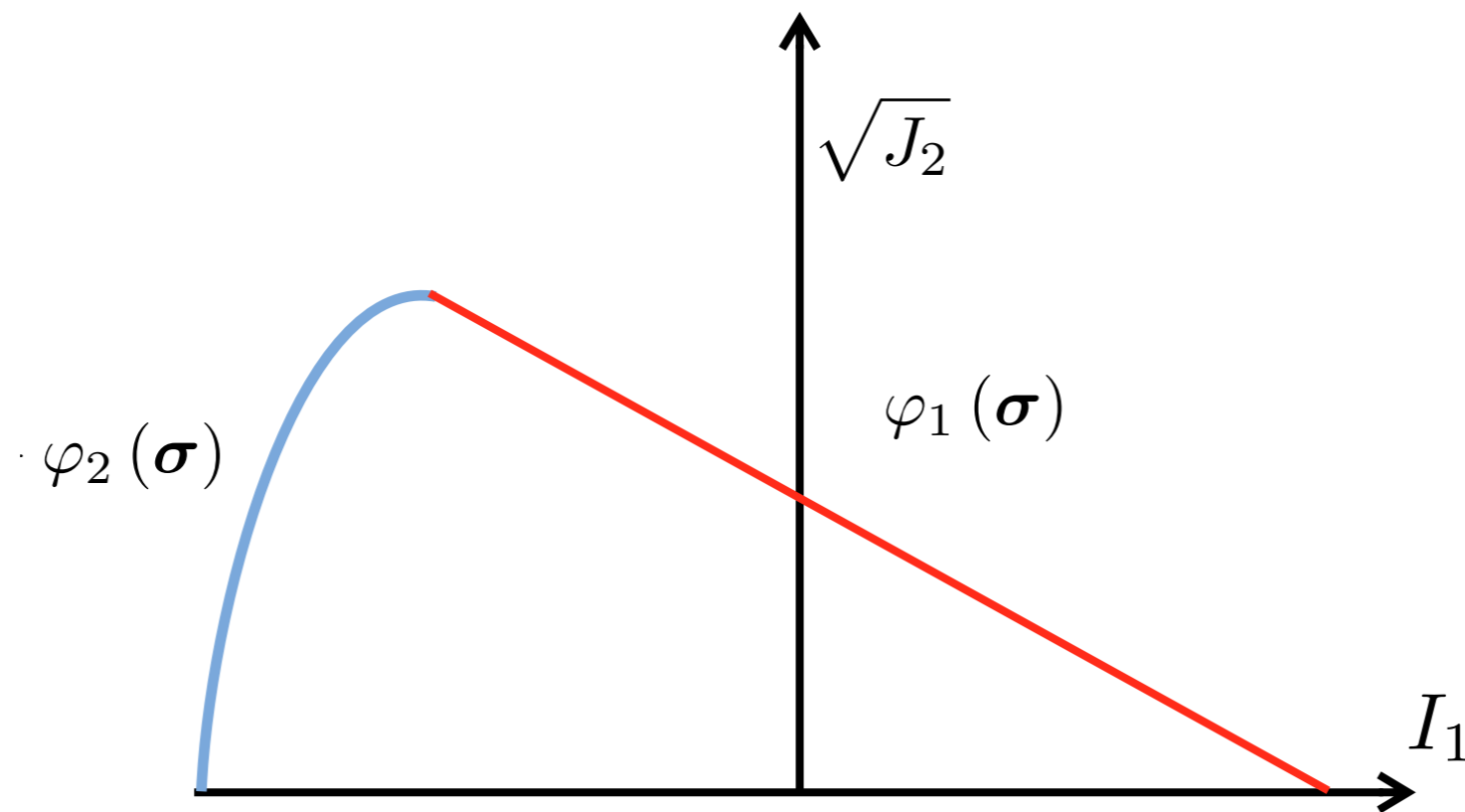
$$\varphi(\boldsymbol{\sigma}) = \sqrt{J_2} - \alpha I_1$$

$$\frac{\partial \varphi(\boldsymbol{\sigma})}{\partial \boldsymbol{\sigma}} = \frac{\dot{\lambda}}{2\sqrt{J_2}} \boldsymbol{\sigma}' + \alpha \mathbf{I}$$

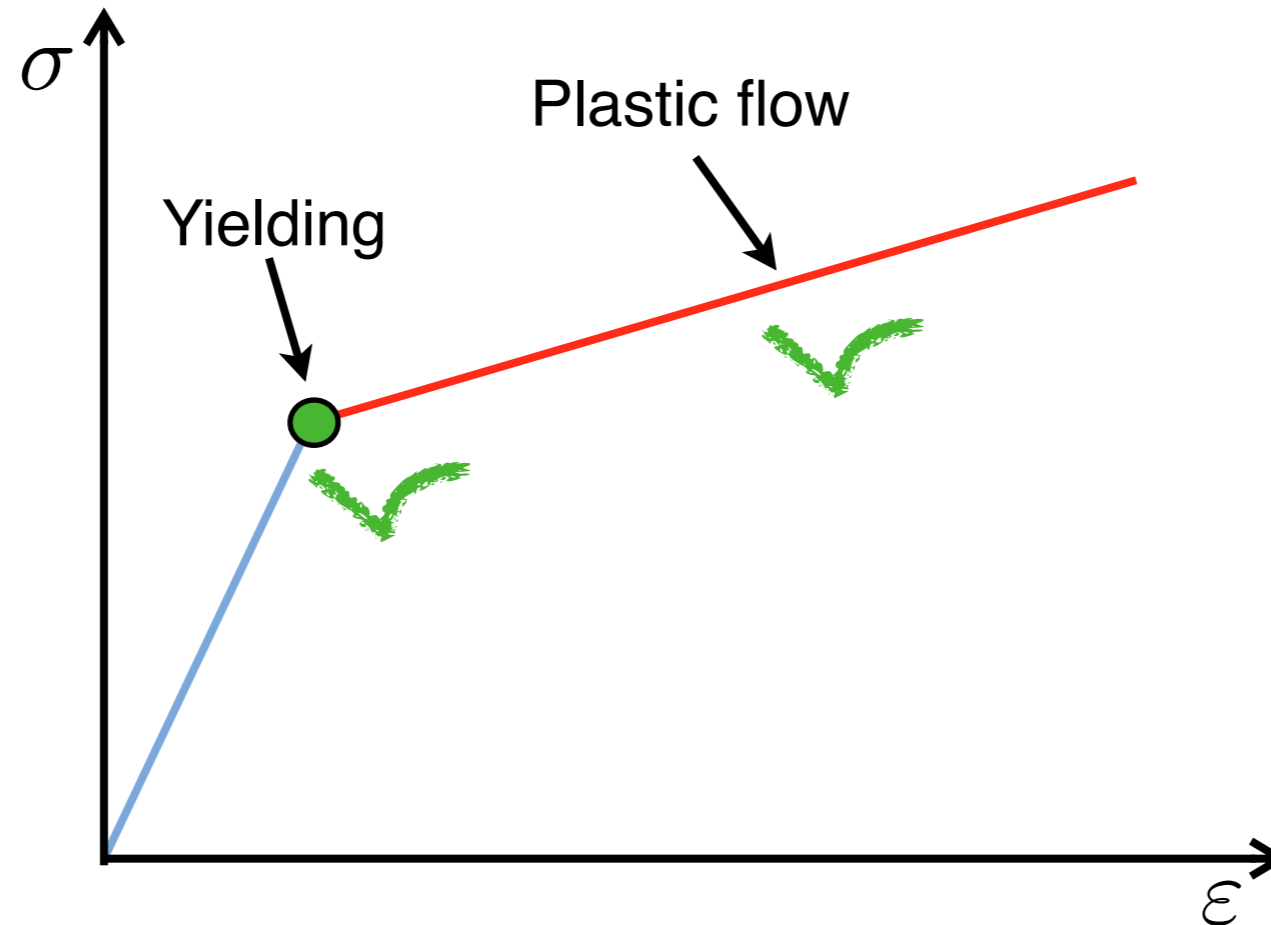


Flow rule

Precautions related to the choice of a yield/flow potential:



Flow rule



$$f \leq 0, \dot{\lambda} \geq 0, \dot{\lambda} f = 0$$

$$\dot{\lambda} \dot{f} = 0$$

- Convexity of the yield/flow potential
- Normality rule

Project discussion

- Elasticity
- Yield criterion
- Associated/Non-associated plasticity